

Service Manual

SERVICE PARTS & DIAGRAMS

BENDPAK PLT-6S

PRODUCT SKU
5175220

DRAWING Nº
5260340

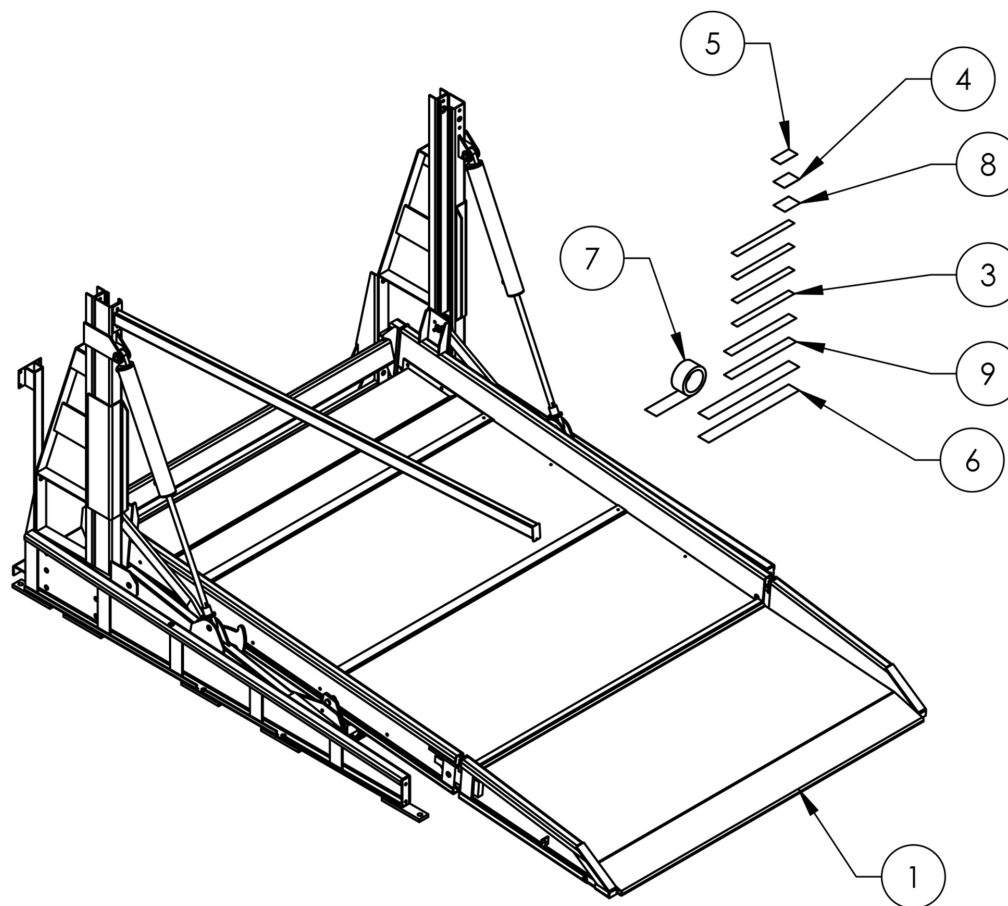
CATEGORY
Parking Lift

REV
Version J

DATE
12.09.2022

BendPak.

This guide is a troubleshooting reference used for maintaining and servicing your Bend Pak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly /disassembly procedures.



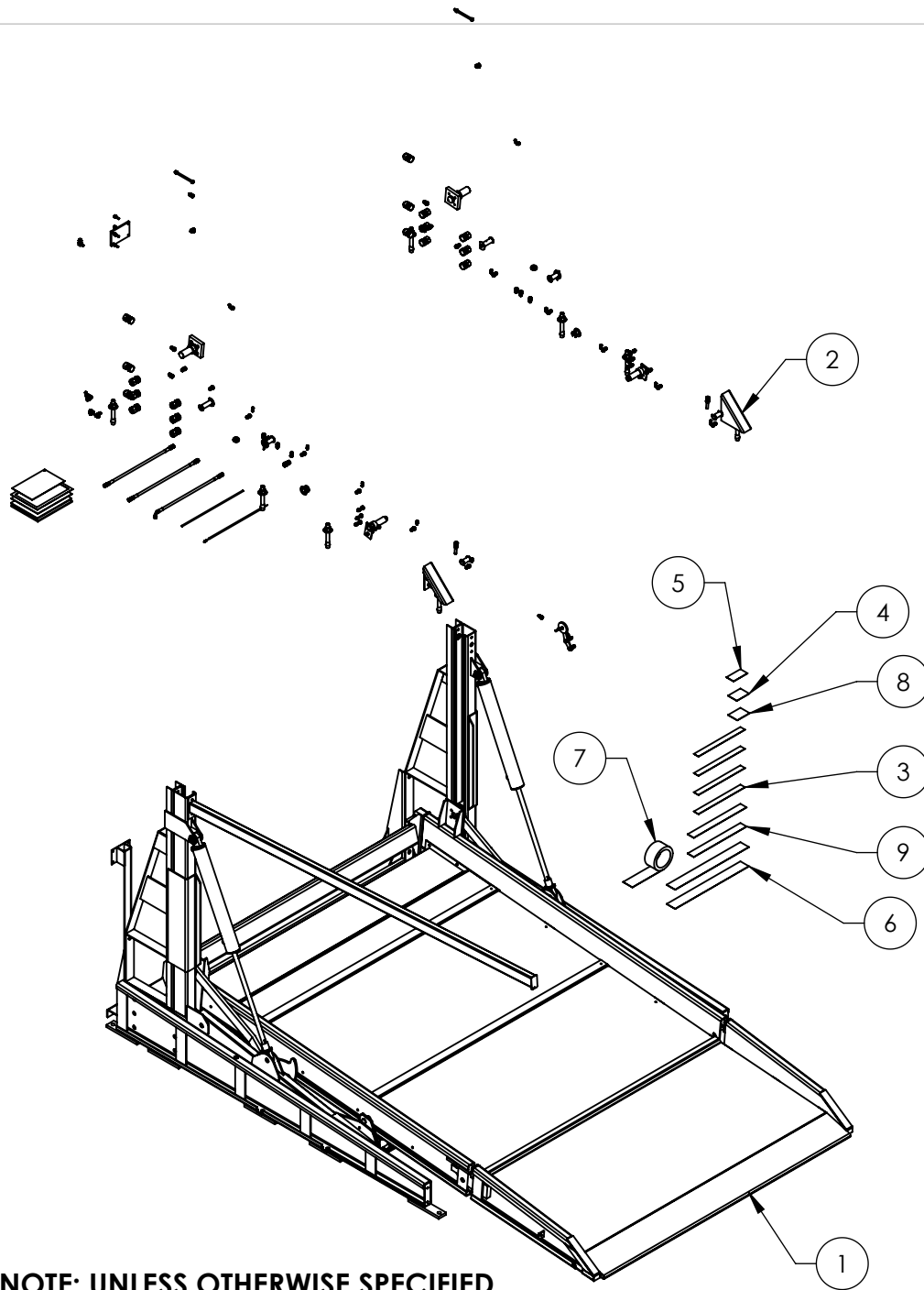
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Fax: 1-805-933-9160
bpkexports@bendpak.com



NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ALL LABELS TO BE APPLIED TO POSTS AFTER PAINTING.
3. SEE ATTACHED LABEL PLACEMENT SHEET

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
G	UPDATED BOM REVISION	09/04/2013	TM	00621
H	ADDED LABEL PLACEMENT PAGE, CHANGED TITLE WAS "RECEIVED" NOW "PRODUCTION" UPDATED BOM REVISIONS	10/28/2013	TM	00634
J	ADDED 5905340, 5905400, 5905350, 5905355, 5905365, 5905940, AND 5905188, REMOVED PAGE 3, UPDATED BOM REVISIONS	02/09/2016	TM	00706

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5245235	PLT-6S LIFT SUPERSTRUCTURE	1	H
2	5250238	PLT-6S/SX PARTS BOX	1	G
3	5905350	PLT-6 SERIES DANGER RUNWAY STOPS	4	A
4	5905188	SERIAL TAG, BLANK	1	A
5	5905940	PRODUCT DATA LABEL	1	A
6	5905365	PLT-6 SERIES VERTICAL BP LABEL	2	A
7	5905355	PLT-6 SERIES LONG HAZARD	1	A
8	5905400	PLT-6 SERIES DANGER MAX CAPACITY	1	A
9	5905340	PLT-6 SERIES DANGER LABEL, LG	2	B

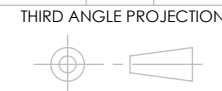
DO NOT SCALE DRAWING

NAME DATE

DRAWN AC 12/17/2010

CHECKED CA 03/04/2016

DIMENSIONS ARE IN MM



PROPRIETARY AND CONFIDENTIAL
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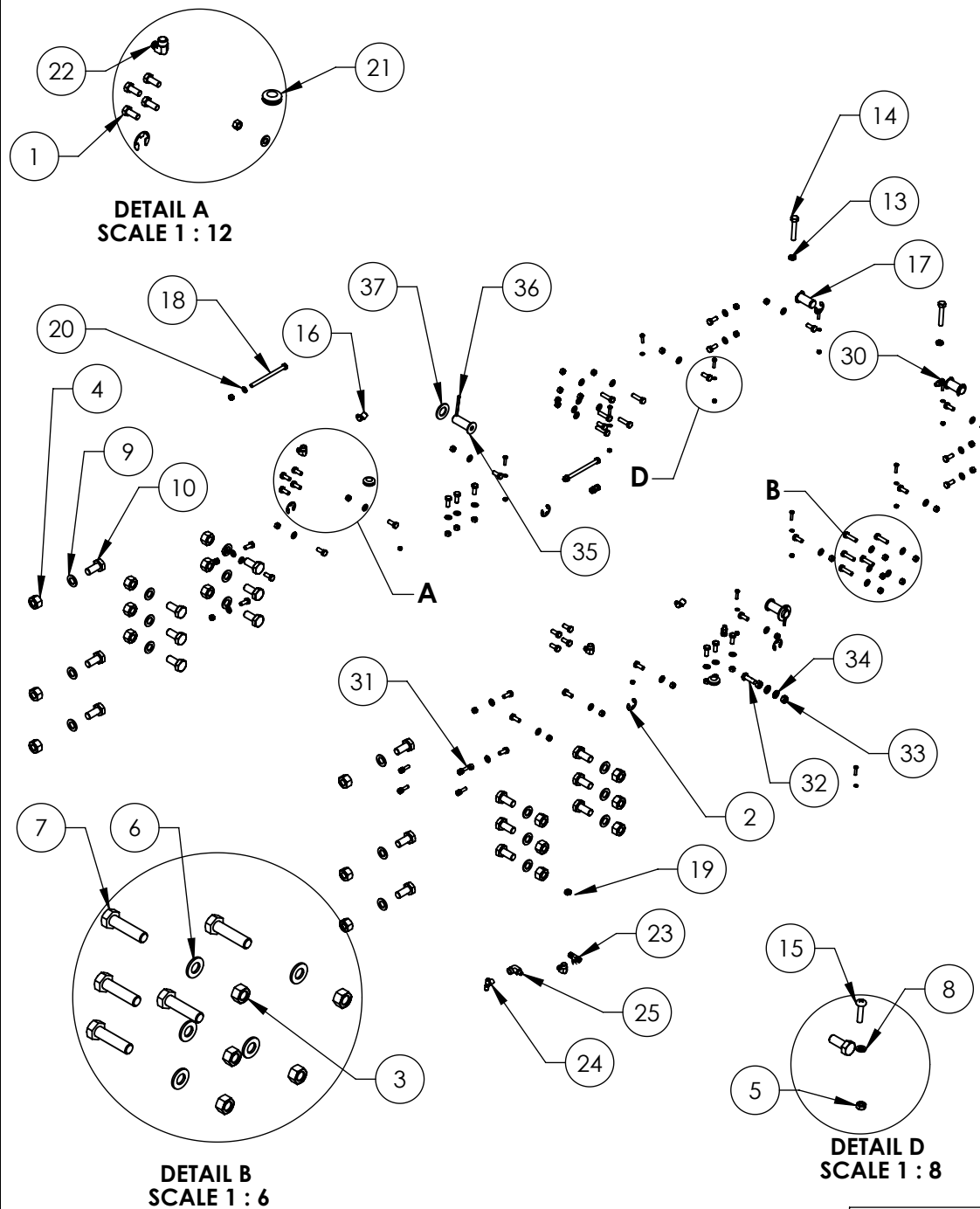
BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: PLT-6S
PRODUCTION LIFT

SIZE DWG. NO. REV
A 5260340 J

SCALE: 1:40

SHEET 1 OF 2



NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

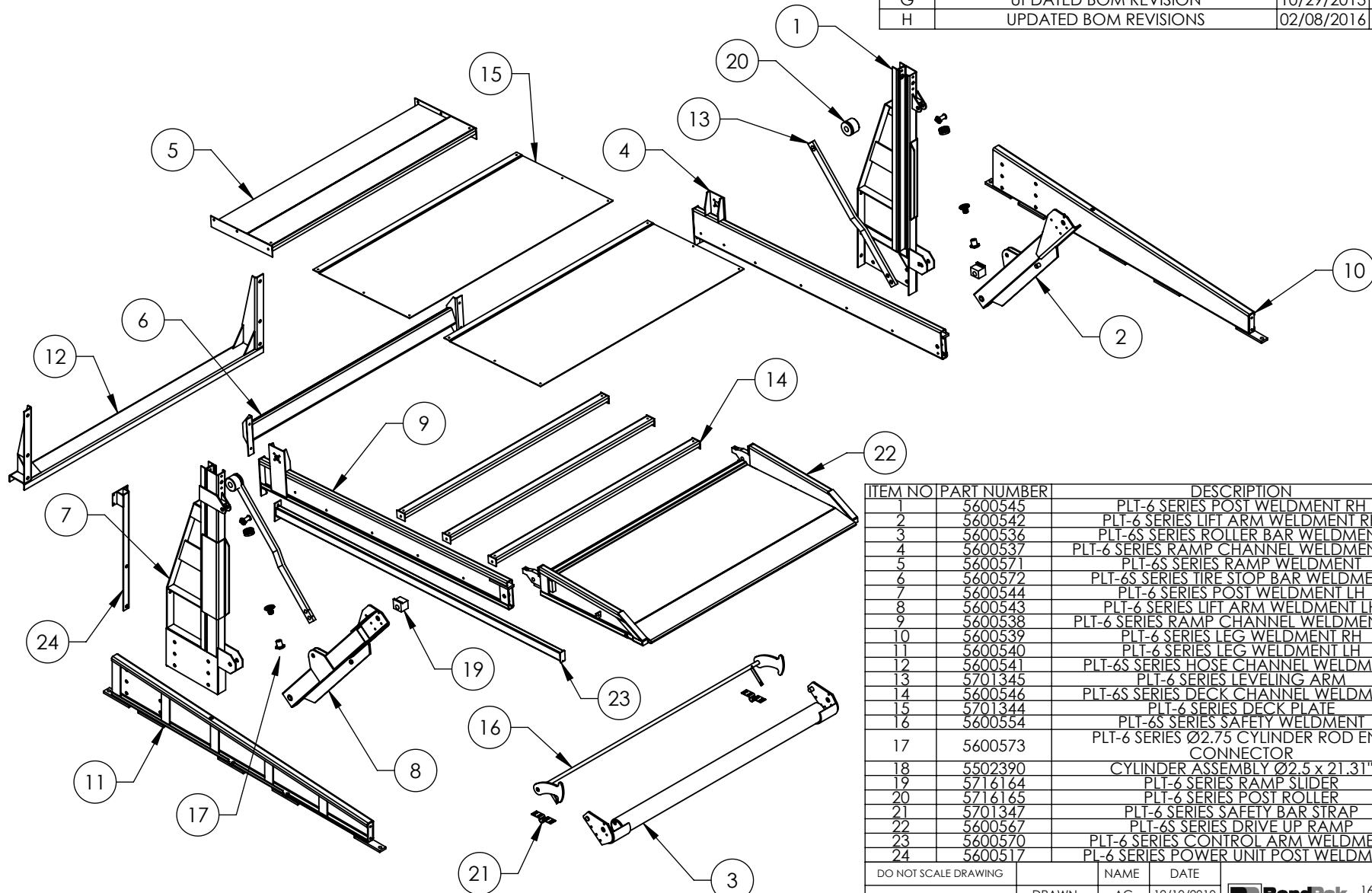
NEXT ASSEMBLY
5250238
5250239
5250240

REV	DESCRIPTION	REVISION	DATE	EDITED BY	ECO#
D	REMOVED 5545202, REPLACED 5535141 WITH 5535013		05/01/2012	TM	00518
E	REPLACED 5746213 WITH 5600800, REPLACED 5550004 WITH 5550089, REPLACED 5550489 WITH 5550395, REMOVED (8) 5540275, ADDED 5505400, 5545103		10/25/2013	TM	00634
F	REPLACED 5746251 WITH 5746422, 5535112 REPLACED WITH 5535354, 5545005 REPLACED WITH 5545347, UPDATED BOM REVISIONS		04/06/2016	TS	00706

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5530738	HBB M10 x 1.5 x 25	37	--
2	5540275	ERING Ø25mm OD DIN 6799 0250	8	--
3	5535013	NUT M10 x 1.5 NL	47	--
4	5535017	NUT M20 x 2.5 NL	18	--
5	5535357	NUT M6 x 1.0 NL	10	--
6	5545341	WASHER M10 x Ø20 FLAT	38	--
7	5530302	HBB M10 x 1.5 x 40	10	--
8	5545026	WASHER M6 x Ø12 SL	10	--
9	5545343	WASHER M20 FLAT	18	--
10	5530154	HBB M20 x 2.5 x 45	18	--
11	5530759	HBB M10 x 1.5 x 50	1	--
12	5530760	HEX HEAD BOLT M10x1.25x35	1	--
13	5535113	NUT M12 x 1.75 JN	2	--
14	5530141	HBB M12 x 1.75 x 70	2	--
15	5530318	PHPS M6 x 1 x 25mm	10	--
16	5550106	FIG ELB -04 JIC -06 NPT	2	--
17	5746212	PLT-6 SERIES DRIVE UP RAMP PIN	2	B
18	5530213	HBB M10 x 1.5 x 140	2	--
19	5550008	FIG ELB -04 JIC -06L ORB	1	--
20	5545200	WASHER M10 x Ø18 SL	3	--
21	5520001	RUBBER GROMMET 3/4 I.D.	2	--
22	5550089	FIG ELB -04 COMP x -06 NPT	3	--
23	5550395	FIG TEE -04 COMP x -04 COMP x -04 COMP	1	--
24	5550181	FIG TEE -04 JIC x -04 JIC x -04 NPT	1	--
25	5550153	FIG ELB -04 NPT F x -04 JIC	1	--
26	5746210	PLT-6 SERIES SAFETY ROLLER ARM SPACER, LONG	1	B
27	5755214	PLT-6 SERIES SAFETY ROLLER ARM SPACER	1	B
28	5540003	SPRING Ø16mm x 90mm	1	A
29	5535001	NUT M8 x 1.25 NL	5	A
30	5746250	PLT-6 SERIES CABLE CONDUIT TERMINAL	2	B
31	5530010	HBB M8 x 1.25 x 25	4	--
32	5746422	PLT-6 SERIES SAFETY BOLT	1	A
33	5535354	NUT M12 x 1.75	2	--
34	5545347	WASHER M12 FLAT WASHER	2	--
35	5600800	PLT-6 SERIES CYLINDER CLEVIS PIN WELDMENT	2	B
36	5505400	Ø6 x 50mm COILER PIN	2	--
37	5545103	WASHER M27 x 50mm	2	--

DO NOT SCALE DRAWING	NAME	DATE	1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DIMENSIONS ARE IN MM	DRAWN	TM 12/13/2010	
	CHECKED	DB 06/28/2016	
	THIRD ANGLE PROJECTION	TITLE:	
		PLT-6 SERIES PARTS BAG	
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.	SIZE DWG. NO.	REV
	A	5174630	F
SCALE: 1:20			SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
F	UPDATED BOM REVISION	05/29/2012	TM	00529
G	UPDATED BOM REVISION	10/29/2013	TM	00634
H	UPDATED BOM REVISIONS	02/08/2016	TM	00706



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600545	PLT-6 SERIES POST WELDMENT RH	1	C
2	5600542	PLT-6 SERIES LIFT ARM WELDMENT RH	1	C
3	5600536	PLT-6S SERIES ROLLER BAR WELDMENT	1	C
4	5600537	PLT-6 SERIES RAMP CHANNEL WELDMENT RH	1	C
5	5600571	PLT-6S SERIES RAMP WELDMENT	1	A
6	5600572	PLT-6S SERIES TIRE STOP BAR WELDMENT	1	B
7	5600544	PLT-6 SERIES POST WELDMENT LH	1	C
8	5600543	PLT-6 SERIES LIFT ARM WELDMENT LH	1	C
9	5600538	PLT-6 SERIES RAMP CHANNEL WELDMENT LH	1	C
10	5600539	PLT-6 SERIES LEG WELDMENT RH	1	C
11	5600540	PLT-6 SERIES LEG WELDMENT LH	1	C
12	5600541	PLT-6S SERIES HOSE CHANNEL WELDMENT	1	B
13	5701345	PLT-6 SERIES LEVELING ARM	2	B
14	5600546	PLT-6S SERIES DECK CHANNEL WELDMENT	4	A
15	5701344	PLT-6 SERIES DECK PLATE	2	B
16	5600554	PLT-6S SERIES SAFETY WELDMENT	1	D
17	5600573	PLT-6 SERIES Ø2.75 CYLINDER ROD END CONNECTOR	2	B
18	5502390	CYLINDER ASSEMBLY Ø2.5 x 21.31"	2	F
19	5716164	PLT-6 SERIES RAMP SLIDER	2	B
20	5716165	PLT-6 SERIES POST ROLLER	2	B
21	5701347	PLT-6 SERIES SAFETY BAR STRAP	2	C
22	5600567	PLT-6S SERIES DRIVE UP RAMP	1	B
23	5600570	PLT-6 SERIES CONTROL ARM WELDMENT	1	B
24	5600517	PL-6 SERIES POWER UNIT POST WELDMENT	1	A

DO NOT SCALE DRAWING

NAME	DATE
DRAWN AC	12/10/2010
CHECKED DB	06/28/2016

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

DIMENSIONS ARE IN MM



THIRD ANGLE PROJECTION

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TITLE: PLT-6S LIFT
SUPERSTRUCTURE

SIZE	DWG. NO.	REV
A	5245235	H

SCALE: 1:40

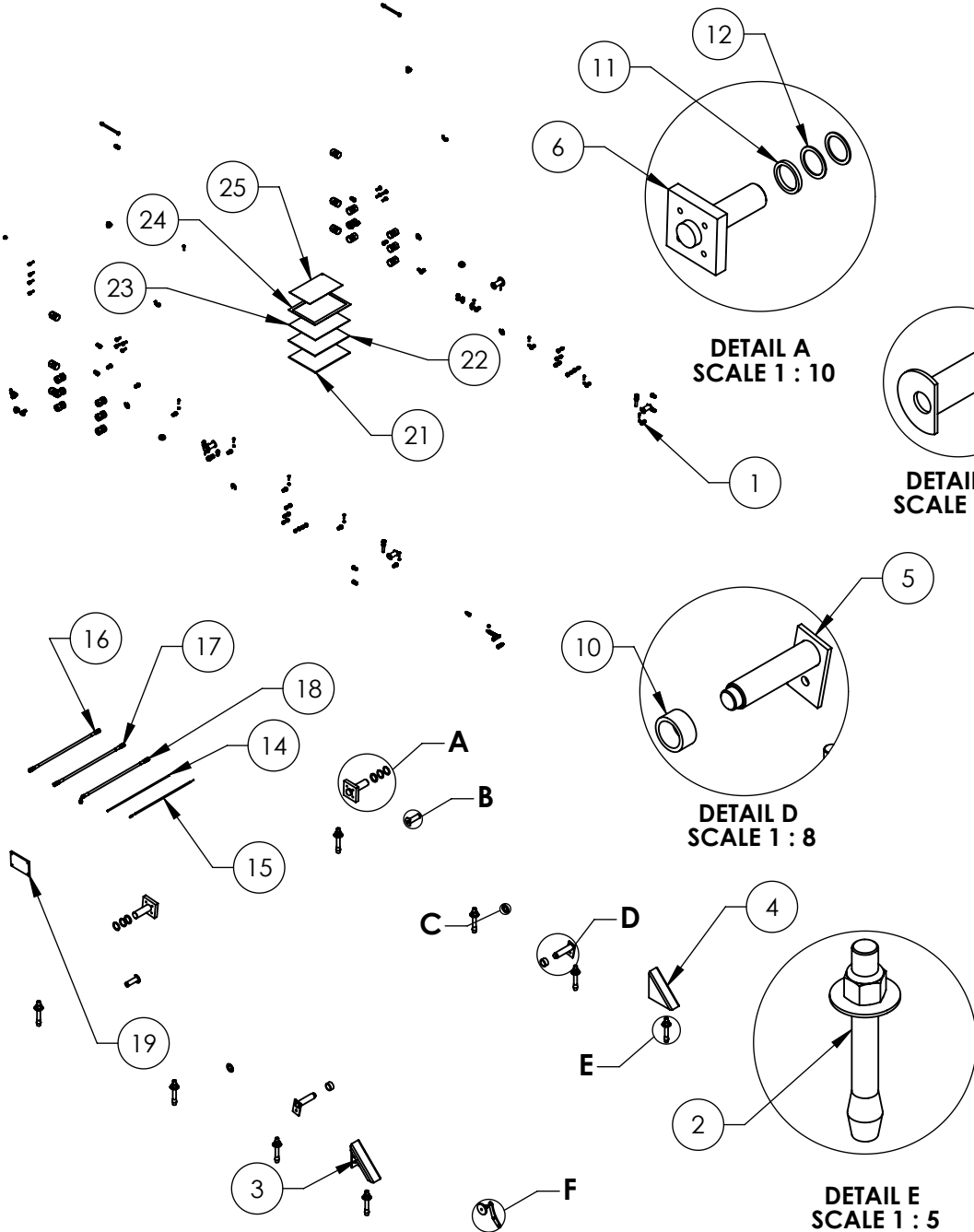
SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

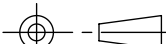
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5260340

REVISION				
REV.	DESCRIPTION	DATE	EDITED BY	ECO#
E	UPDATED BOM REVISIONS	09/04/2013	TM	00621
F	REMOVED 5905360, ADDED 5905940 AND 5905188, UPDATED BOM REVISIONS	03/21/2014	MM	00634
G	ADDED (4) 5530307, ADDED 5905360, REMOVED 5900151, 5905340, 5905400, 5905350, 5905355, 5905365, 5905940, AND 5905188, UPDATED BOM REVISIONS	02/09/2016	TM	00706



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5174630	PLT-6 SERIES PARTS BAG	1	F
2	5530307	AB 3/4" x 5"	8	-
3	5600548	PLT-6 SERIES TIRE GUARD WELDMENT LH	1	B
4	5600549	PLT-6 SERIES TIRE GUARD WELDMENT RH	1	B
5	5600550	PLT-6 SERIES RAMP SLIDE BLOCK PIN WELDMENT	2	B
6	5600547	PLT-6 SERIES ROLLER PIN WELDMENT	2	B
7	5600551	PLT-6 SERIES POST LIFT ARM PIN WELDMENT	2	A
8	5731228	PLT-6 SERIES SAFETY ARM	1	B
9	5716166	PLT-6 SERIES SAFETY WHEEL	1	A
10	5746215	PLT-6 SERIES SLIDE BLOCK SPACER	2	B
11	5746209	PLT-6 SERIES ARM SPACER	2	A
12	5565100	PLT-6 SERIES ROLLER PIN ARM SPACER BEARING	4	A
13	5565105	PLT-6 SERIES LIFT ARM SPACER BEARING	2	A
14	5570795	1/4" POLY-FLO TUBING	8500mm*	-
15	5595412	PLT-6 SERIES WIRE ROPE CONDUIT ASSEMBLY	1	A
16	5570184	PLT-6 SERIES HYDRAULIC HOSE ASSY Ø6.35 x 1041mm DS	1	B
17	5570186	PLT-6 SERIES HYDRAULIC HOSE ASSY Ø6.35 x 1905mm DS	1	B
18	5570185	PLT-6S/SX HYDRAULIC HOSE ASSY Ø6.35 x 4293mm SB	1	B
19	5715003	POWER UNIT VIBRATION DAMPENER	1	B
20	5530010	HHB M8 x 1.25 x 25	1	-
21	5900222	PLT-6 SERIES INSTALLATION MANUAL	1	-
22	5900147	SAFETY MANUAL ALI / SM 93-1	1	-
23	5900152	ALIGN OIM OPERATION INSPECTION & MAINTENANCE	1	-
24	5905151	SAFETY TIPS CARD ALI-ST 90	1	-
25	5905360	PLT-6 SAFETY PLACARD	1	B

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 ROLLING AND JACKING SERVICE EQUIPMENT		
DRAWN		AC	12/17/2010			
CHECKED		DB	06/27/2016			
DIMENSIONS ARE IN MM		THIRD ANGLE PROJECTION		TITLE:		
				PLT-6S/SX PARTS BOX		
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.	REV
				A	5250238	G
				SCALE: 1:40		
				SHEET 1 OF 1		

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- (*)5570795 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5260340
5260341

PART SPECIFICATION FORM

BENDPAK Number:	5570129
MRP Description:	1/4" HYDRAULIC HOSE 31CL-0400X
Date:	11/10/2015
ECO :	00734

1. Engineering Specification

Application:

1/4" HYDRAULIC HOSE

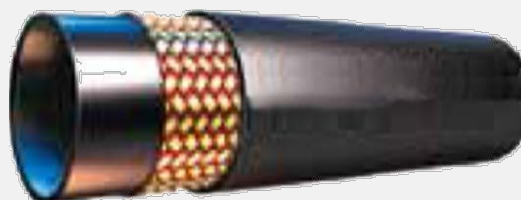
Detailed Description:

ONE or TWO BRAID STEEL WIRE HYDRAULIC HOSE

SIZE: 1/4" / 6.3mm I.D.
0.53" / 13.4mm O.D.

SPECS: 3000PSI OR 207 BAR WORKING PRESSURE
12000PSI OR 827 BAR MINIMUM BURST PRESSURE
2" / 50mm MIN BEND RADIUS

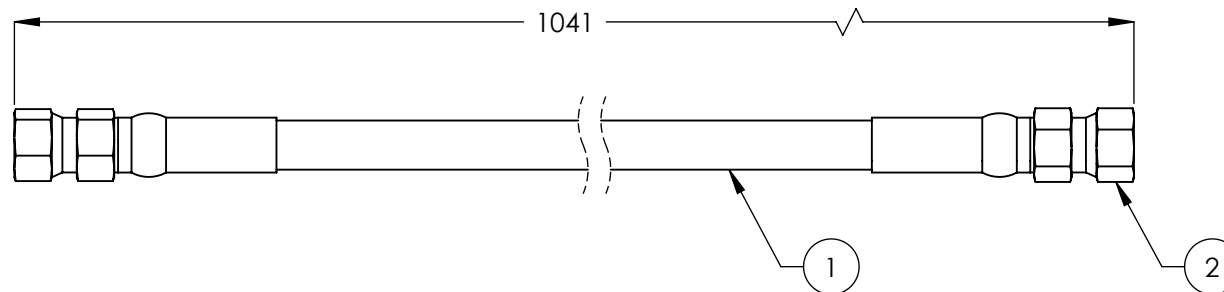
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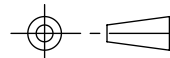
2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1) PARKER	387-4	02283962772	
2)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	09/12/2011	TM	00475
B	REPLACED 5570110 WITH 5570129	03/25/2015	MR	00706



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	975mm*	--
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	2	--

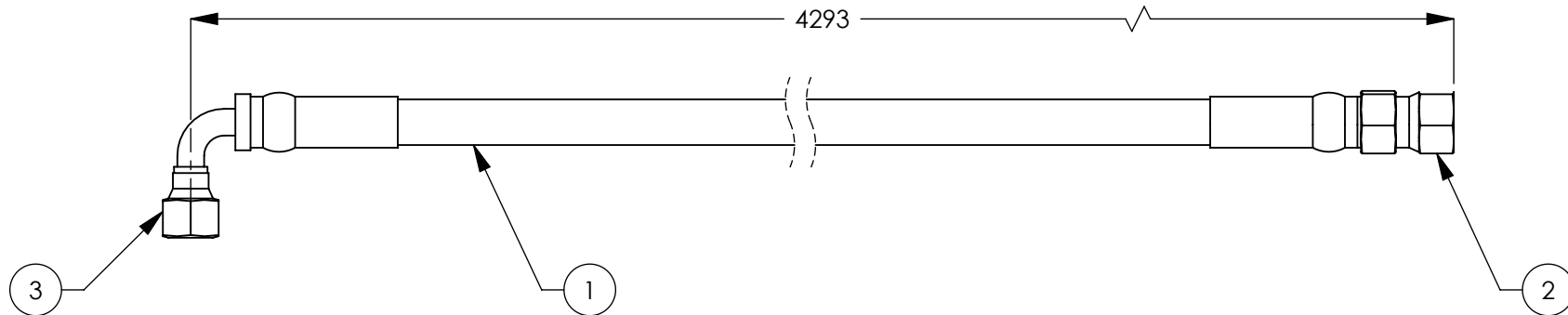
DO NOT SCALE DRAWING		NAME		DATE		 BendPak. HYDRAULIC AUTOMOTIVE SERVICE EQUIPMENT 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN		TM 09/12/2011				
		CHECKED		DB 06/27/2016				
		THIRD ANGLE PROJECTION 				TITLE: PLT-6 SERIES HYDRAULIC HOSE ASSY Ø6.35 x 1041mm DS		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.				SIZE	DWG. NO.			REV
Y		A				5570184		B
		SCALE: 1:2						SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250238
5250239
5250240

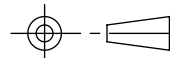
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 800196	09/12/2011	TM	00475
B	REPLACED 5570110 WITH 5570129	03/25/2015	MR	00706



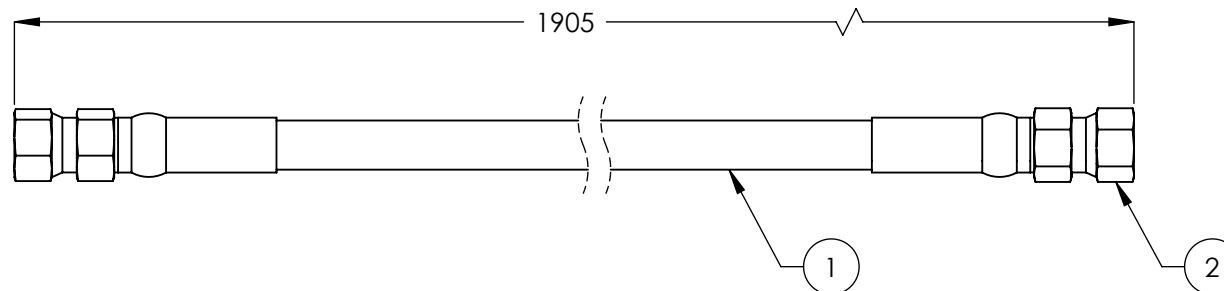
NOTE: UNLESS OTHERWISE SPECIFIED.

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*)ITEM 1 QTY FOR REFERENCE ONLY

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	4243mm*	--
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	1	--
3	5550345	FTG ELB Ø1/4 CRIMP x -04 JIC	1	--

DO NOT SCALE DRAWING		NAME		DATE		 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN		TM 09/12/2011				
		CHECKED		DB 06/27/2016				
		THIRD ANGLE PROJECTION				TITLE: PLT-6S/SX HYDRAULIC HOSE ASSY Ø6.35 x 4293mm SB		
								
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.				SIZE	DWG. NO.	REV
Y						A	5570185	B
						SCALE: 1:2		SHEET 1 OF 1

REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
A	PRODUCTION RELEASE	09/12/2011	TM	00475
B	REPLACED 5570110 WITH 5570129	03/25/2015	MR	00706



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	1839mm*	--
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	2	--

DO NOT SCALE DRAWING		NAME	DATE
DRAWN		TM	09/12/2011
CHECKED		DB	06/27/2016

DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION 	BendPak 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 TITLE: PLT-6 SERIES HYDRAULIC HOSE ASSY Ø6.35 x 1905mm DS
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE DWG. NO. A 5570186	REV B

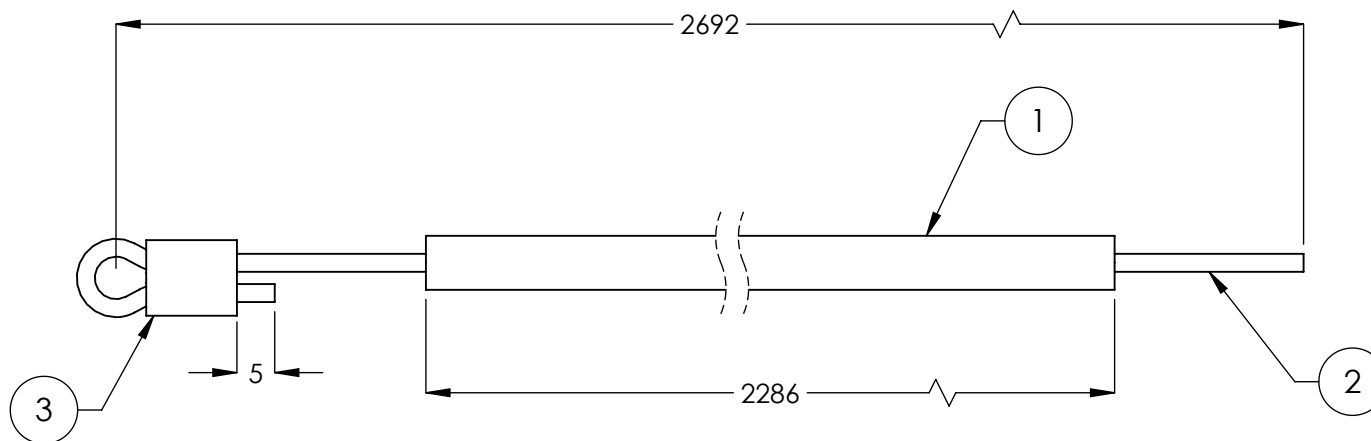
SCALE: 1:2		SHEET 1 OF 1
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NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250238
5250239
5250240

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5595363	09/12/2011	TM	00475



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5595361	3/32" WIRE ROPE CONDUIT	2286mm	A
2	5595362	CABLE Ø2.38mm 7x7	2732mm	A
3	5580210	Ø2.4mm OVAL CABLE CRIMP	1	A

DO NOT SCALE DRAWING	NAME	DATE
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED MATERIAL: -- SIZE: --	DRAWN TM CHECKED	08/29/2011
THIRD ANGLE PROJECTION		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		

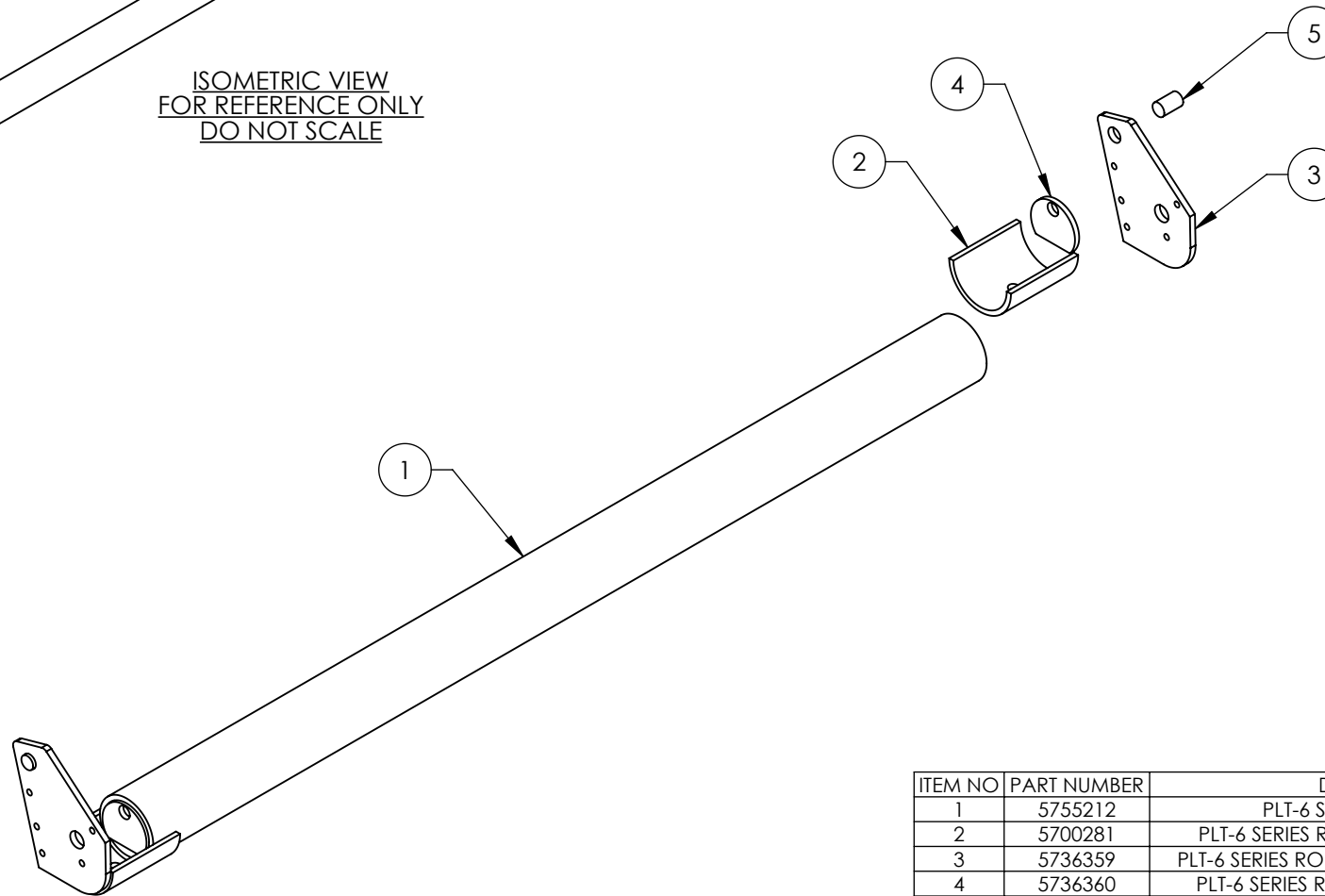
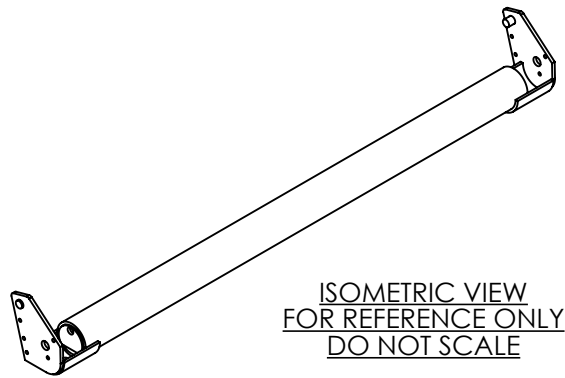
		1645 LEMONWOOD DR. SANTA PAULA, CA 93060
TITLE: PLT-6 SERIES WIRE ROPE CONDUIT ASSEMBLY		REV
SIZE	DWG. NO.	REV
A	5595412	A
SCALE: 1:1		SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

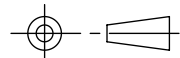
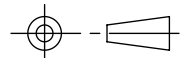
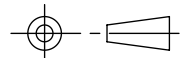
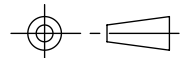
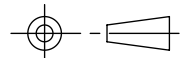
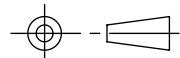
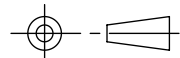
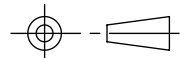
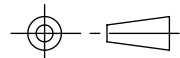
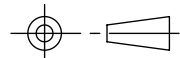
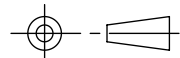
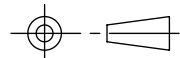
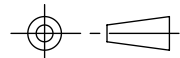
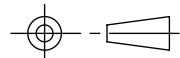
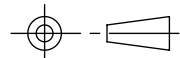
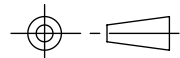
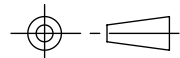
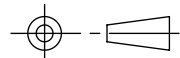
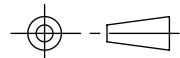
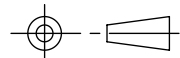
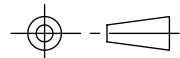
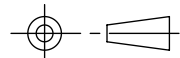
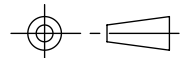
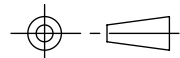
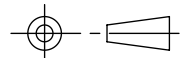
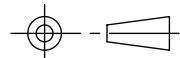
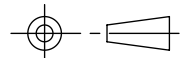
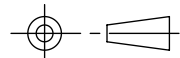
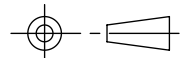
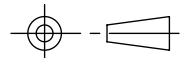
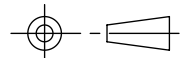
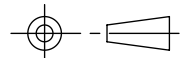
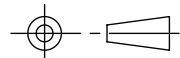
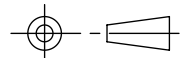
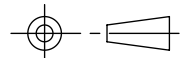
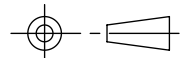
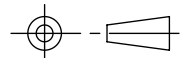
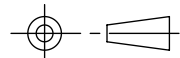
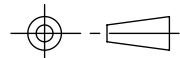
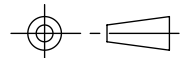
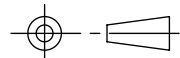
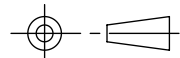
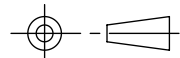
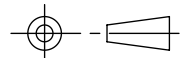
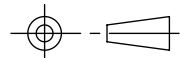
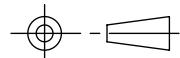
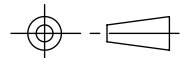
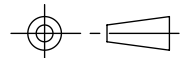
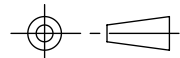
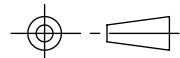
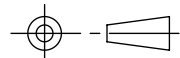
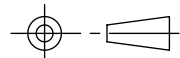
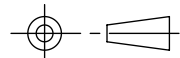
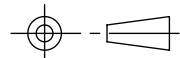
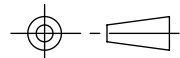
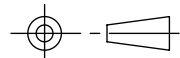
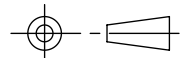
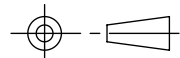
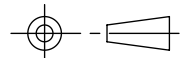
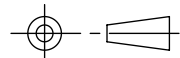
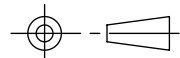
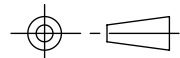
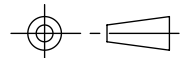
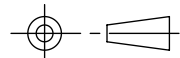
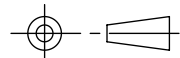
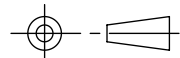
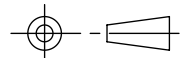
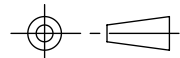
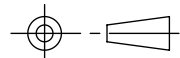
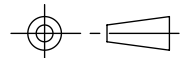
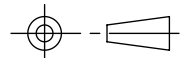
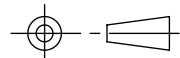
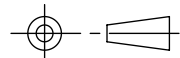
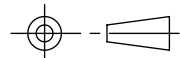
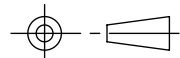
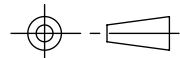
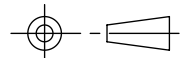
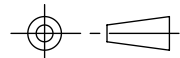
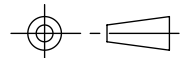
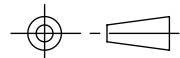
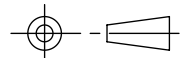
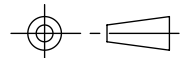
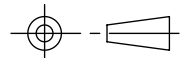
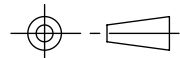
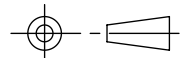
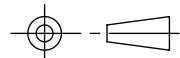
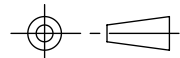
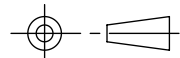
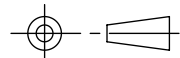
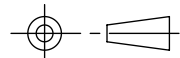
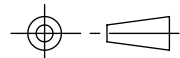
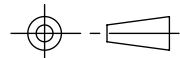
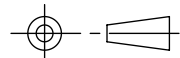
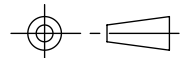
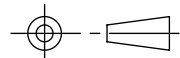
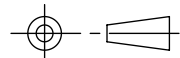
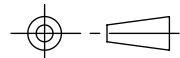
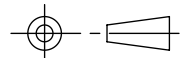
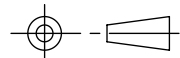
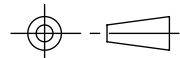
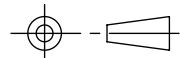
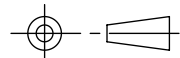
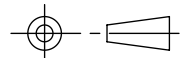
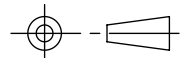
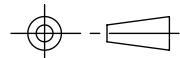
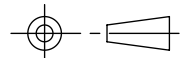
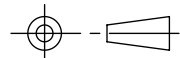
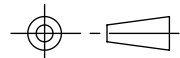
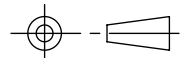
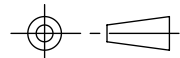
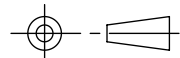
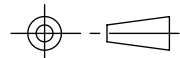
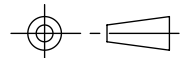
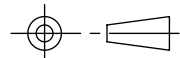
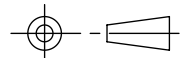
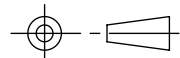
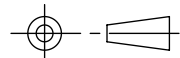
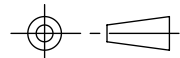
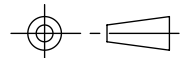
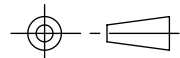
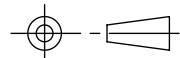
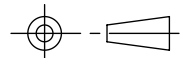
- FOR ITEM 1 AND 2 SPECIFICATIONS REFER TO PART SPECIFICATION FORM 5250238
- ITEM 2 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250238
5250239
5250240

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	12/09/2010	TM	00426
B	UPDATED BOM REVISIONS	08/10/2011	TM	00475
C	UPDATED BOM REVISIONS	02/09/2016	TM	00706

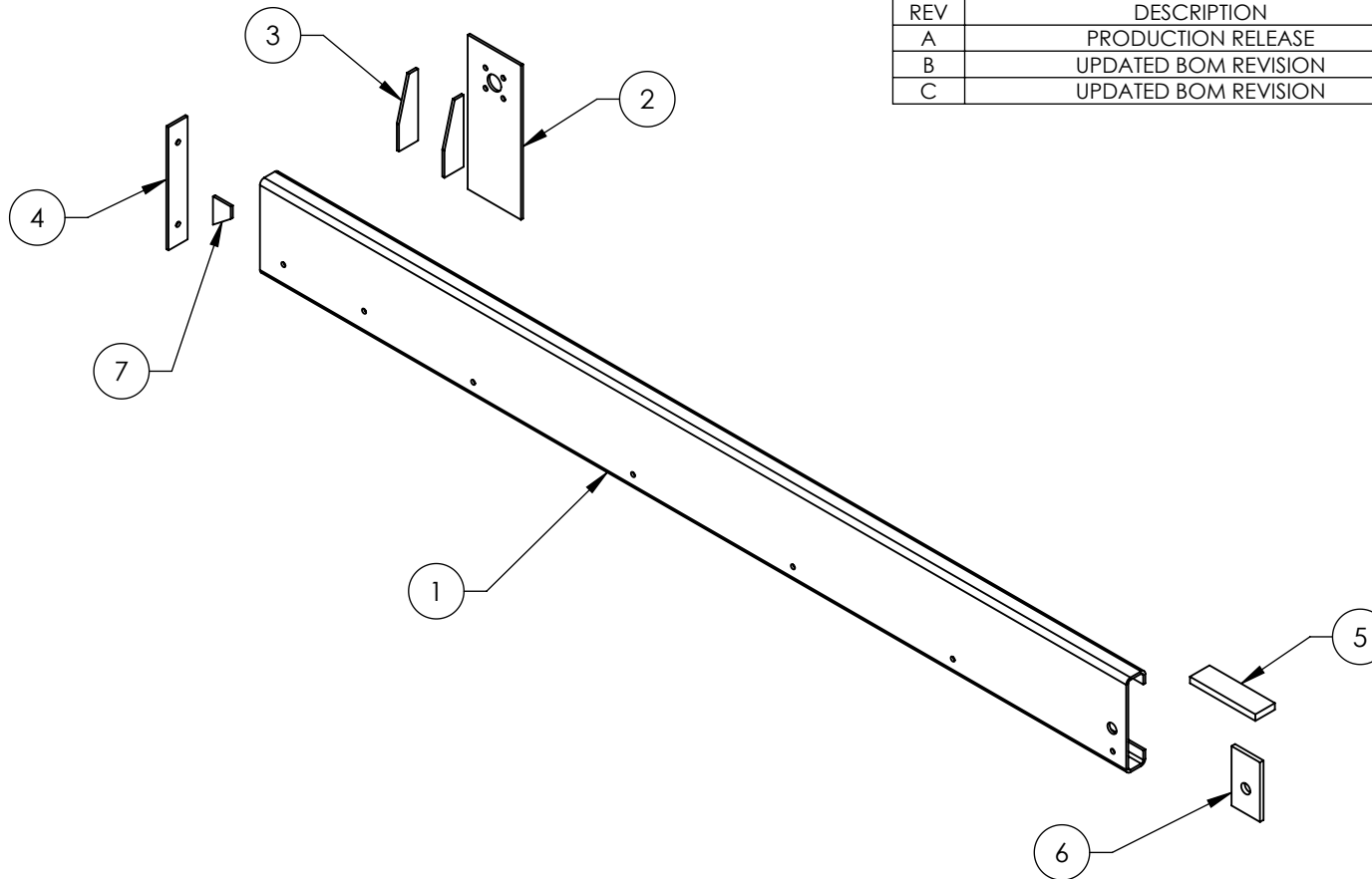


ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5755212	PLT-6 SERIES ROLLER TUBE	1	B
2	5700281	PLT-6 SERIES ROLLER TUBE DRAIN PLATE	2	B
3	5736359	PLT-6 SERIES ROLLER BAR MOUNTING PLATE	2	B
4	5736360	PLT-6 SERIES ROLLER BAR ROLLER PLATE	2	A
5	5745214	PLT-6 SERIES SAFETY PIN	2	B

DO NOT SCALE DRAWING		NAME	DATE		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5		DRAWN	AC	12/09/2010	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
		CHECKED	DB	06/27/2016	
ANGULAR: 0. = ±2°		THIRD ANGLE PROJECTION			TITLE: PLT-6S SERIES ROLLER BAR WELDMENT
					
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION			TITLE: PLT-6S SERIES ROLLER BAR WELDMENT
					
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NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	12/09/2010	TM	00426
B	UPDATED BOM REVISION	09/08/2011	TM	00475
C	UPDATED BOM REVISION	02/09/2016	TM	00706

NOTE: UNLESS OTHERWISE SPECIFIED.

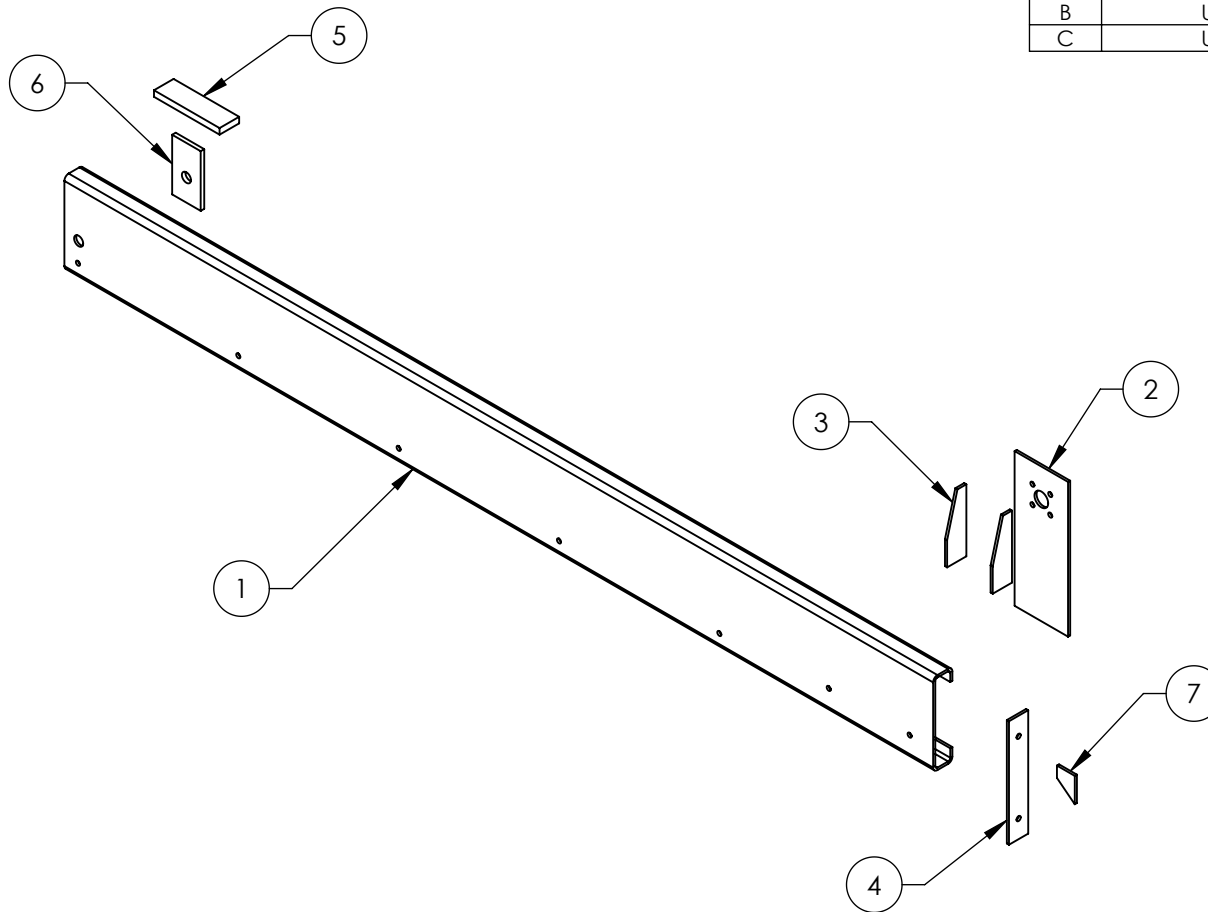
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK BLUE

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701357	PLT-6 SERIES RAMP CHANNEL RH	1	C
2	5736361	PLT-6 SERIES POST ROLLER PLATE	1	A
3	5736362	PLT-6 SERIES POST PLATE GUSSET	2	A
4	5736363	PLT-6 SERIES TIRE STOP RAMP CHANNEL BOLT PLATE	1	A
5	5735327	PLT-6 SERIES RAMP PLATE	1	A
6	5736364	PLT-6 SERIES DRIVE UP RAMP PIVOT	1	A
7	5731226	PLT-6 SERIES TIRE STOP GUSSET	1	A

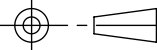
DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 POWERING AUTOMOTIVE SERVICE SOLUTIONS	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5		DRAWN	AC		
ANGULAR: 0. = ±2°		CHECKED	DB	06/27/2016	TITLE: PLT-6 SERIES RAMP CHANNEL WELDMENT RH
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION 			
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.		
		A	5600537		C
SCALE: 1:15				SHEET 1 OF 2	

NEXT ASSEMBLY
5245235
5245236
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5245238
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5245240

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	12/09/2010	TM	00426
B	UPDATED BOM REVISION	09/08/2011	TM	00475
C	UPDATED BOM REVISION	02/09/2016	TM	00706



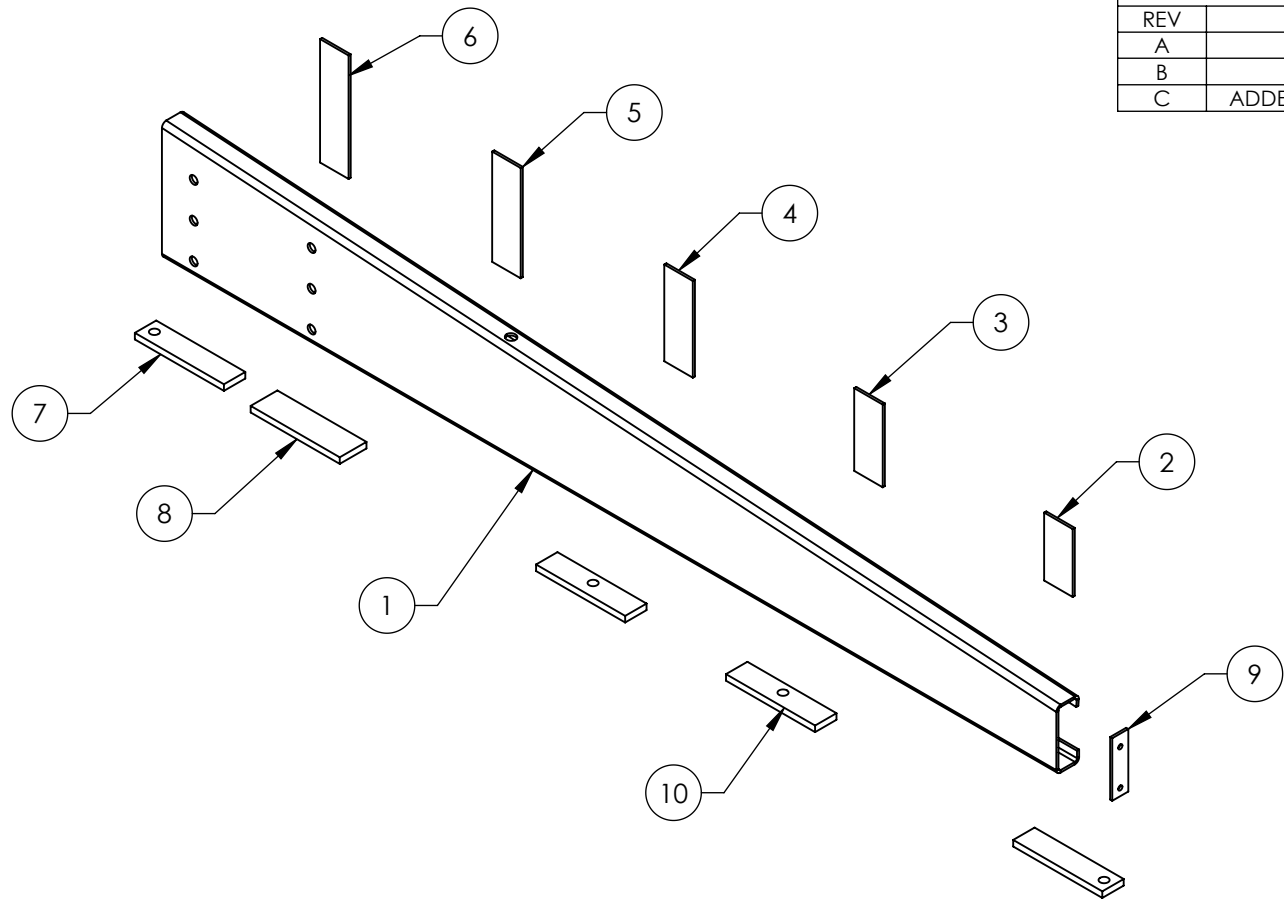
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701337	PLT-6 SERIES RAMP CHANNEL LH	1	C
2	5736361	PLT-6 SERIES POST ROLLER PLATE	1	A
3	5736362	PLT-6 SERIES POST PLATE GUSSET	2	A
4	5736363	PLT-6 SERIES TIRE STOP RAMP CHANNEL BOLT PLATE	1	A
5	5735327	PLT-6 SERIES RAMP PLATE	1	A
6	5736364	PLT-6 SERIES DRIVE UP RAMP PIVOT	1	A
7	5731226	PLT-6 SERIES TIRE STOP GUSSET	1	A

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 PROVIDING AUTOMOTIVE SERVICE SOLUTIONS			
		DRAWN	AC			11/22/2010	
		CHECKED	DB			06/27/2016	
Y	DIMENSIONS ARE IN MM TOLERANCES: 0. = ± 1.5 0.0 = ± 0.5 ANGULAR: 0. = $\pm 2^\circ$		THIRD ANGLE PROJECTION		TITLE: PLT-6 SERIES RAMP CHANNEL WELDMENT LH		
							
	SURFACE FINISH 1.6 ISO Ra μ m FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.	REV
					A	5600538	C
				SCALE: 1:15		SHEET 1 OF 2	

NOTE: UNLESS OTHERWISE SPECIFIED.

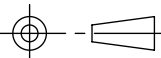
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE

NEXT ASSEMBLY
5245235
5245236
5245237
5245238
5245239
5245240



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	12/09/2010	TM	00426
B	UPDATED BOM REVISION	08/29/2011	TM	00475
C	ADDED 5735796, UPDATED BOM REVISION	0/08/2016	TM	00706

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701338	PLT-6 SERIES LEG RH	1	C
2	5735317	PLT-6 SERIES LEG STRAP #5	1	A
3	5735316	PLT-6 SERIES LEG STRAP #4	1	A
4	5735315	PLT-6 SERIES LEG STRAP #3	1	A
5	5735329	PLT-6 SERIES LEG STRAP #2	1	A
6	5735328	PLT-6 SERIES LEG STRAP #1	1	A
7	5736366	PLT-6 SERIES FOOT PAD	2	A
8	5735318	PLT-6 SERIES LEG POST SUPPORT PAD	1	A
9	5736367	PLT-6 SERIES FRONT LEG PLATE	1	A
10	5735796	PLT-6 SERIES LEG POST ANCHOR PAD	2	A

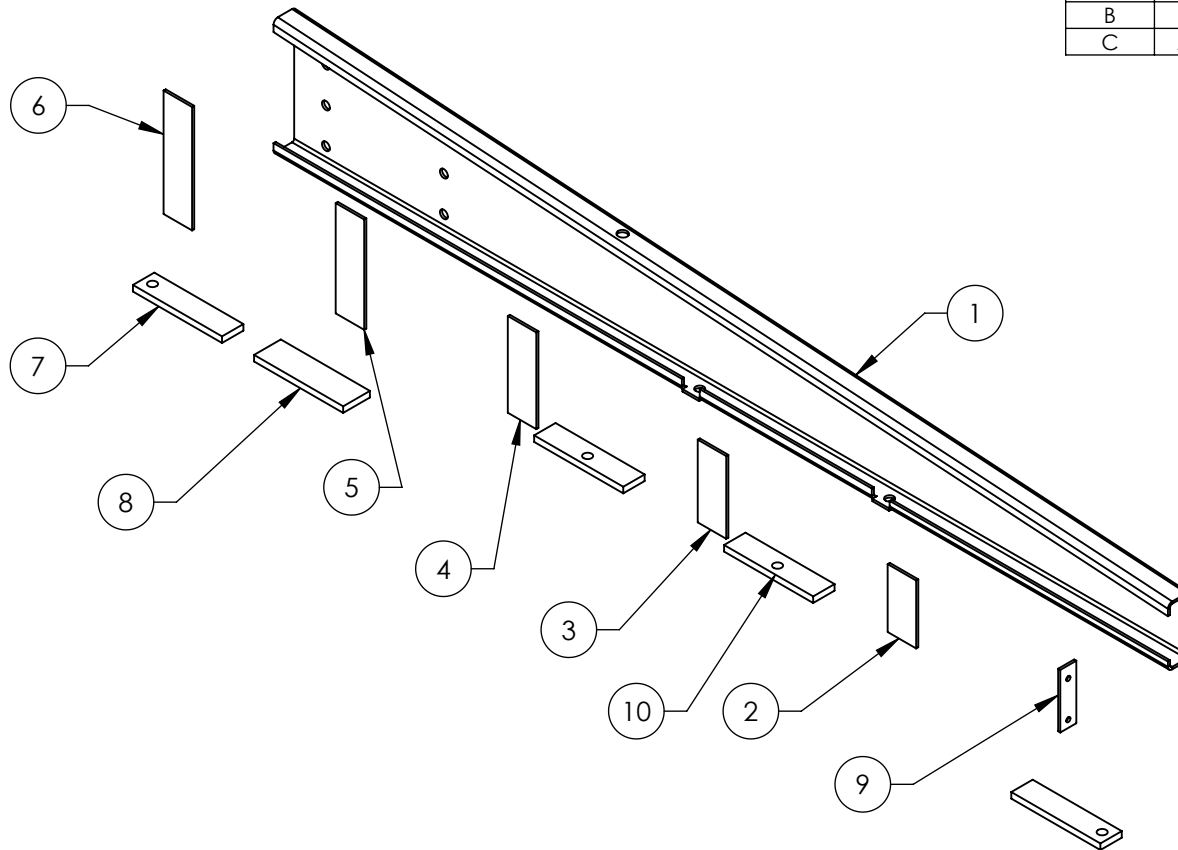
DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
		DRAWN	AC	12/09/2010	
		CHECKED	DB	06/27/2016	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra μm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION			TITLE: PLT-6 SERIES LEG WELDMENT RH
					SIZE DWG. NO. A 5600539
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			REV C
		SCALE: 1:15			SHEET 1 OF 3

NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE

NEXT ASSEMBLY
5245235
5245236
5245237
5245238
5245239
5245240

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	12/09/2010	TM	00426
B	UPDTED BOM REVISION	08/29/2011	TM	00475
C	ADDED 5735796, UPDATED BOM REVISION	02/08/2016	TM	00706



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701339	PLT-6 SERIES LEG LH	1	C
2	5735317	PLT-6 SERIES LEG STRAP #5	1	A
3	5735316	PLT-6 SERIES LEG STRAP #4	1	A
4	5735315	PLT-6 SERIES LEG STRAP #3	1	A
5	5735329	PLT-6 SERIES LEG STRAP #2	1	A
6	5735328	PLT-6 SERIES LEG STRAP #1	1	A
7	5736366	PLT-6 SERIES FOOT PAD	2	A
8	5735318	PLT-6 SERIES LEG POST SUPPORT PAD	1	A
9	5736367	PLT-6 SERIES FRONT LEG PLATE	1	A
10	5735796	PLT-6 SERIES LEG POST ANCHOR PAD	2	A

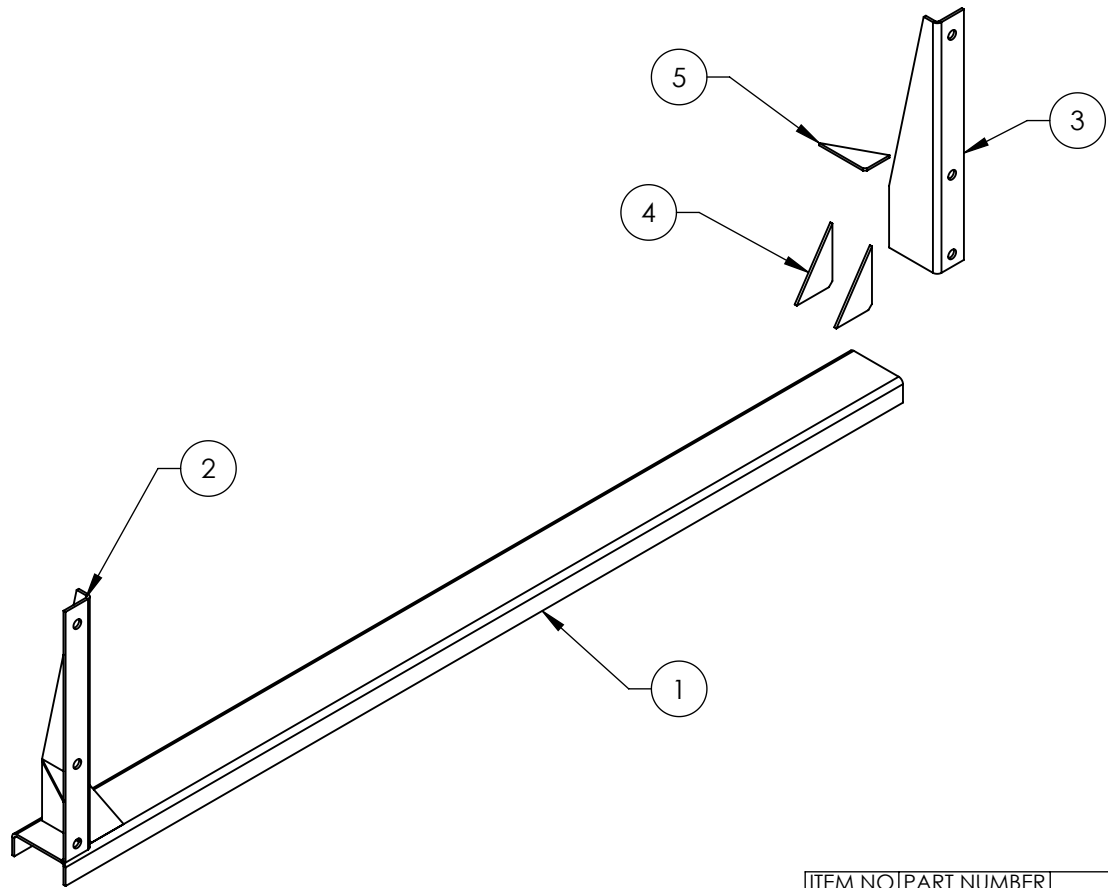
DO NOT SCALE DRAWING		NAME	DATE	1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DRAWN		AC	12/09/2010	
CHECKED		DB	06/27/2016	
THIRD ANGLE PROJECTION				TITLE:
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		PLT-6 SERIES LEG WELDMENT LH		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.	REV
		A	5600540	C
SCALE: 1:15			SHEET 1 OF 3	

NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE

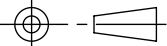
NEXT ASSEMBLY
5245235
5245236
5245237
5245238
5245239
5245240

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	12/09/2010	TM	00426
B	UPDATED BOM REVISION	05/08/2012	MT	00518

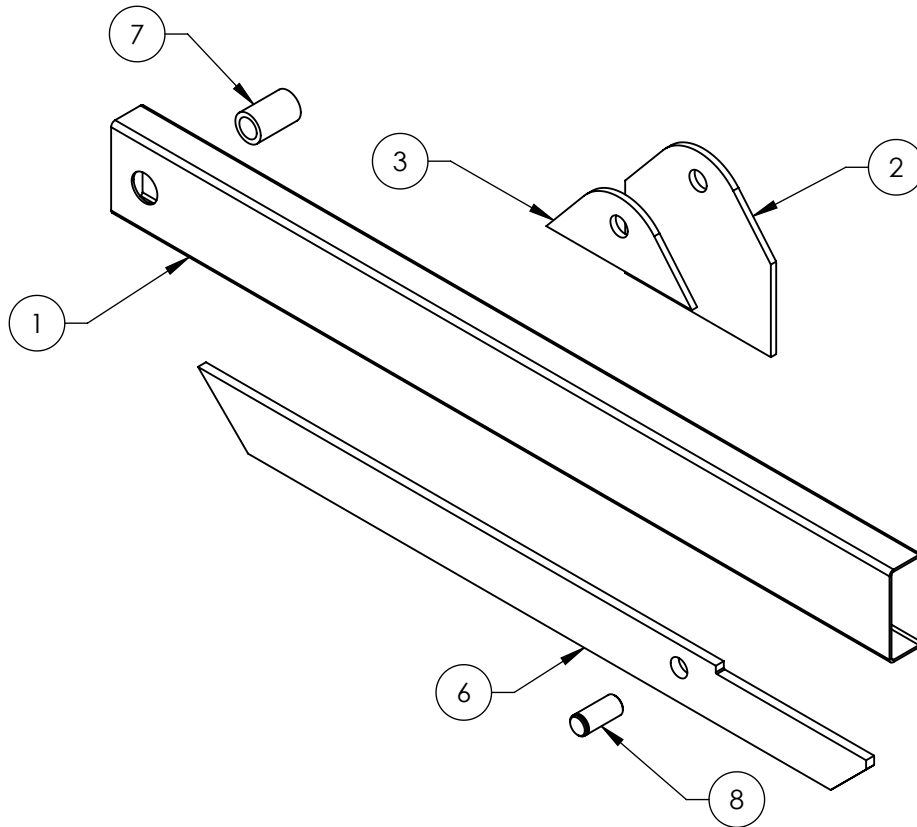


- NOTE: UNLESS OTHERWISE SPECIFIED.**
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
 2. REMOVE ALL WELD SPLATTER
 3. DIMENSIONS SHOWN ARE AFTER PAINTING
 4. PAINT BENDPAK BLUE

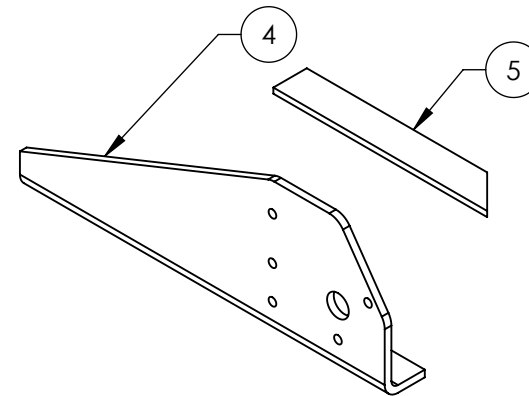
ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5700282	PLT-6S SERIES HOSE CHANNEL		1	A
2	5701341	PLT-6 SERIES HOSE CHANNEL ANGLE LH		1	A
3	5701340	PLT-6 SERIES HOSE CHANNEL ANGLE RH		1	A
4	5735319	PLT-6 SERIES HOSE CHANNEL GUSSET		4	B
5	5735321	PLT-6 SERIES HOSE CHANNEL MOUNT GUSSET		2	A

DO NOT SCALE DRAWING		NAME	DATE	1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	AC			12/09/2010
		CHECKED	TM			12/29/2010
		THIRD ANGLE PROJECTION		TITLE: PLT-6S SERIES HOSE CHANNEL WELDMENT		
						
MATERIAL: --		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.	REV
SIZE: --				A	5600541	B
				SCALE: 1:15		SHEET 1 OF 2

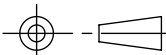
NEXT ASSEMBLY
5245235
5245236



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRDUCTION RELEASE	12/09/2010	AC	00426
B	5736354 DISTANCE WAS 10 NOW 15, REMOVED 5735028, UPDATED BOM REVISION	09/13/2011	TM	00475
C	UPDATED BOM REVISIONS	12/21/2011	TM	00492



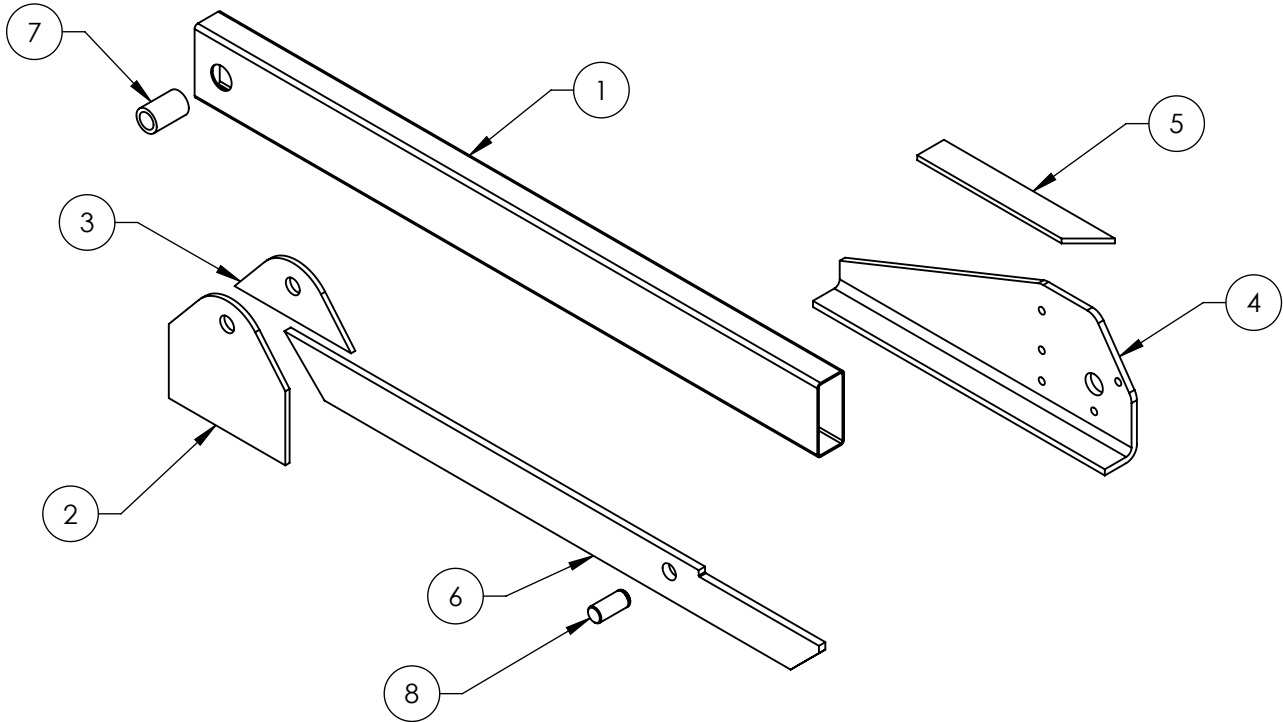
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5756119	PLT-6 SERIES LIFT ARM TUBE	1	A
2	5736356	PLT-6 SERIES LIFTING ARM CYLINDER MOUNT LONG	1	B
3	5736354	PLT-6 SERIES LIFTING ARM CYLINDER MOUNT SHORT	1	B
4	5701355	PLT-6 SERIES LIFT ARM TUBE END RH	1	B
5	5736358	PLT-6 SERIES LIFT ARM BAR GUSSET PLATE	1	A
6	5736373	PLT-6 SERIES LIFT ARM BAR MOUNT PLATE	1	B
7	5756114	PLT-6 SERIES LIFT ARM PIN COLLAR	1	A
8	5746214	PLT-6 SERIES LEVELING ARM PIN	1	B

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060 PROVIDING AUTOMOTIVE BENCH SOLUTIONS	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	AC		
MATERIAL: --		CHECKED			TITLE: PLT-6 SERIES LIFT ARM WELDMENT RH
SIZE: --		THIRD ANGLE PROJECTION 			
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. , ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			
		TITLE: PLT-6 SERIES LIFT ARM WELDMENT RH			
		SIZE	DWG. NO.		REV
		A	5600542		C
		SCALE: 1:8			SHEET 1 OF 3

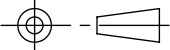
NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE

		REVISION			
REV	DESCRIPTION	DATE	EDITED BY	ECO#	
A	PRDUCTION RELEASE	12/09/2010	TM	00426	
B	5736354 DISTANCE WAS 10 NOW 15, REMOVED 5735028, UPDATED BOM REVISIONS	09/13/2011	TM	00475	
C	UPDATED BOM REVISIONS	12/21/2011	TM	00492	



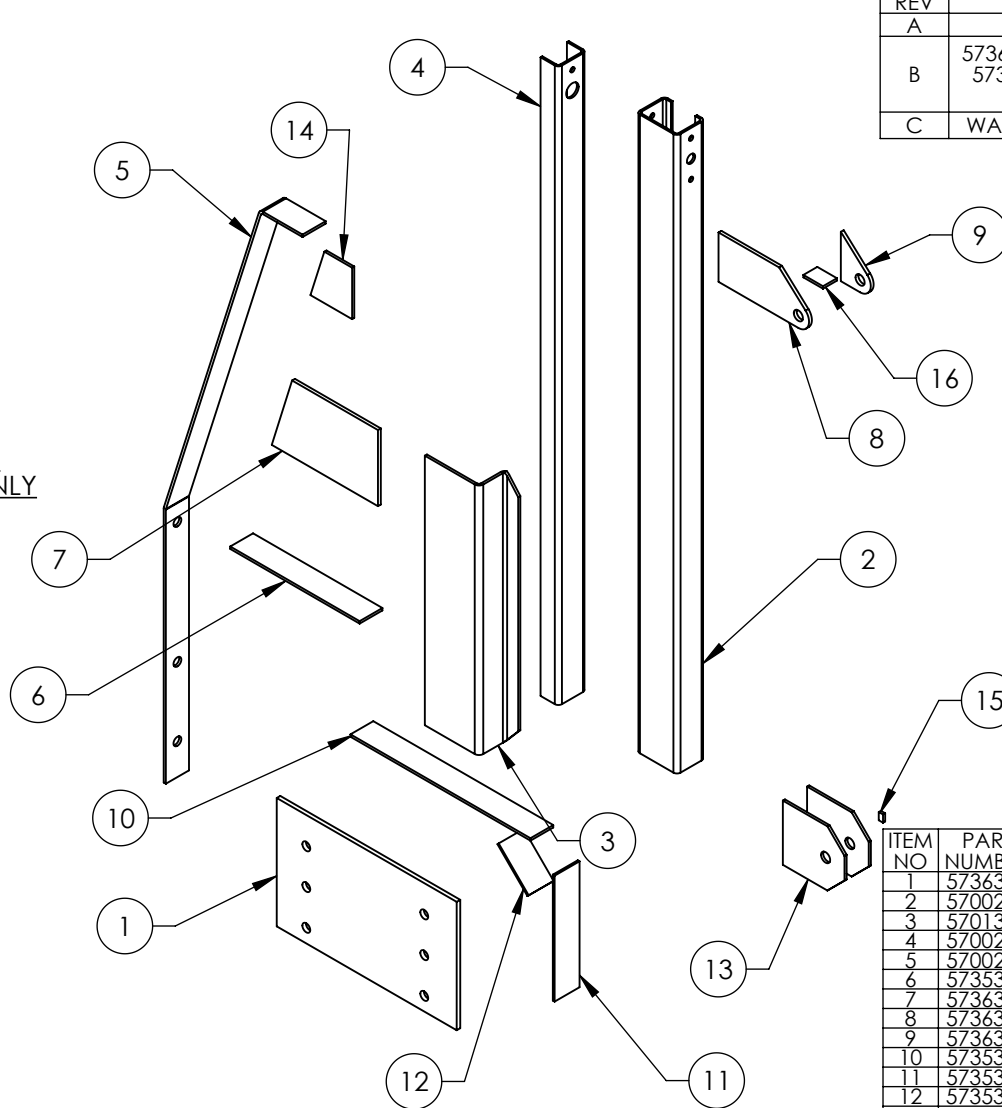
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5756119	PLT-6 SERIES LIFT ARM TUBE	1	A
2	5736356	PLT-6 SERIES LIFTING ARM CYLINDER MOUNT LONG	1	B
3	5736354	PLT-6 SERIES LIFTING ARM CYLINDER MOUNT SHORT	1	B
4	5701356	PLT-6 SERIES LIFT ARM TUBE END LH	1	B
5	5736358	PLT-6 SERIES LIFT ARM BAR GUSSET PLATE	1	A
6	5736373	PLT-6 SERIES LIFT ARM BAR MOUNT PLATE	1	B
7	5756114	PLT-6 SERIES LIFT ARM PIN COLLAR	1	A
8	5746214	PLT-6 SERIES LEVELING ARM PIN	1	B

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060				
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5		DRAWN	AC			11/18/2010		
ANGULAR: 0. = ±2°		CHECKED			TITLE: PLT-6 SERIES LIFT ARM WELDMENT LH			
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION						
MATERIAL: —					SIZE DWG. NO.		REV	
SIZE: —					A 5600543		C	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		PROPRIETARY AND CONFIDENTIAL			SCALE: 1:10		SHEET 1 OF 3	

NOTE: UNLESS OTHERWISE SPECIFIED.

- 1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- 2. REMOVE ALL WELD SPLATTER
- 3. DIMENSIONS SHOWN ARE AFTER PAINTING
- 4. PAINT BENDPAK BLUE

ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



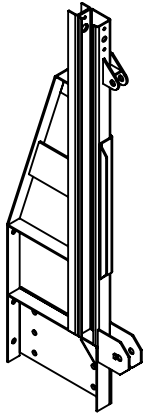
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	12/09/2010	AC	00426
B	5736351 DISTANCE WAS 43 NOW 25, ADDED 5735378, REMOVED (1) 5735028, UPDATED BOM REVISION	08/12/2011	TM	00475
C	WAS 25 NOW 39, UPDATED BOM REVISIONS	02/08/2016	TM	00706

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5736353	PLT-6 SERIES POST BASE PLATE	1	A
2	5700256	PLT-6 SERIES POST LH	1	C
3	5701354	PLT-6 SERIES POST MID SUPPORT	1	B
4	5700257	PLT-6 SERIES POST C-CHANNEL	1	B
5	5700258	PLT-6 SERIES UPRIGHT REAR SUPPORT	1	A
6	5735330	PLT-6 SERIES UPRIGHT REAR SUPPORT	1	A
7	5736368	PLT-6 SERIES POST REAR SUPPORT PLATE	1	A
8	5736352	PLT-6 SERIES POST CYLINDER MOUNT LONG	1	A
9	5736351	PLT-6 SERIES POST CYLINDER MOUNT SHORT	1	A
10	5735326	PLT-6 SERIES POST SUPPORT	1	A
11	5735325	PLT-6 SERIES BOTTOM ARM MOUNT SUPPORT LONG	1	A
12	5735324	PLT-6 SERIES BOTTOM ARM MOUNT SUPPORT SHORT	1	A
13	5736349	PLT-6 SERIES BOTTOM ARM MOUNT	2	A
14	5731223	PLT-6 SERIES TOP POST GUSSET	1	A
15	5735028	PIN STOP	1	B
16	5735378	PLT-6 POST CYLINDER MOUNT GUSSET	1	B

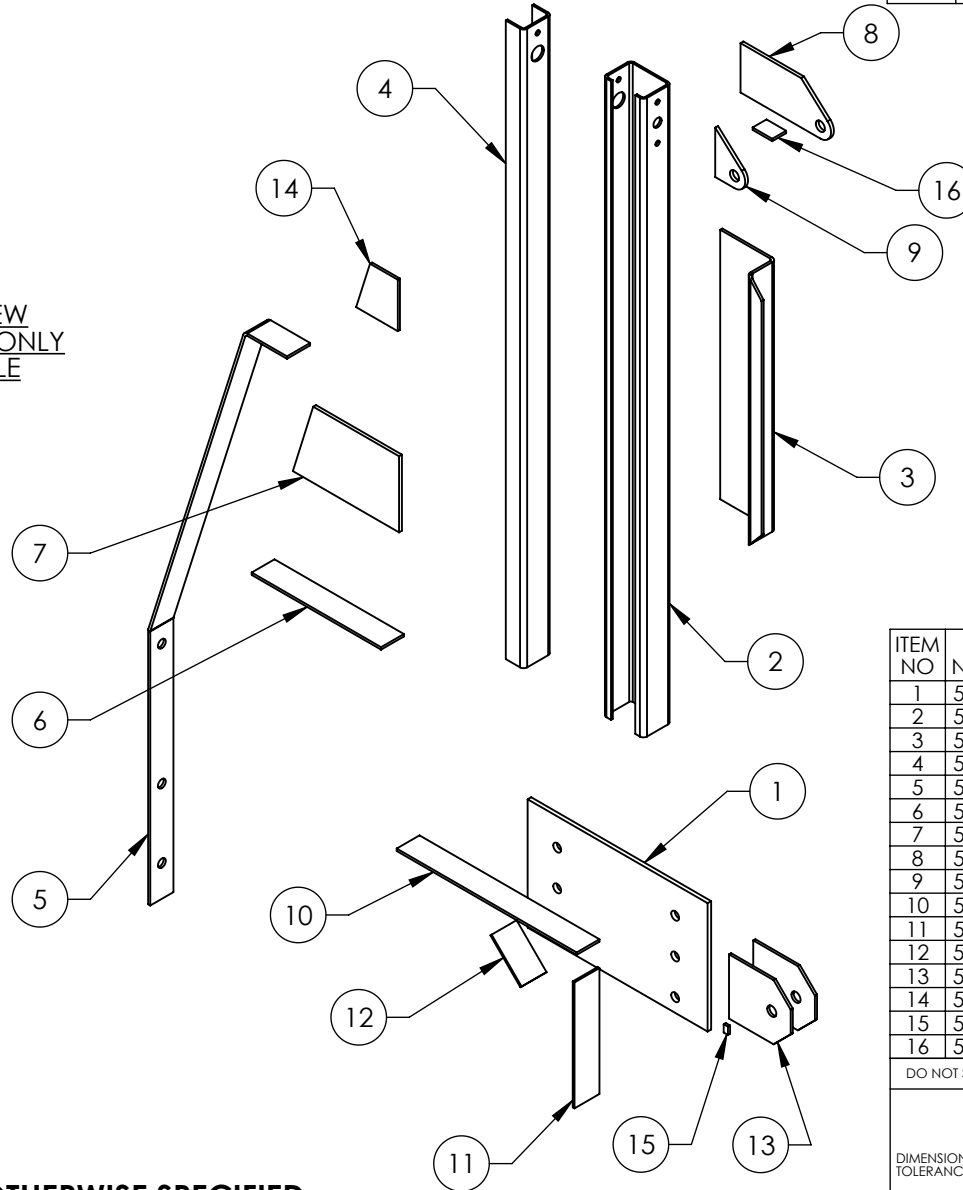
DO NOT SCALE DRAWING		NAME	DATE	1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DRAWN		AC	11/18/2010		
CHECKED		DB	06/27/2016		
THIRD ANGLE PROJECTION				TITLE: PLT-6 SERIES POST WELDMENT LH	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE DWG. NO.	REV
NEXT ASSEMBLY		A		5600544	C
5245235				SCALE: 1:15	
5245237				SHEET 1 OF 3	
5245239					

NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK BLUE

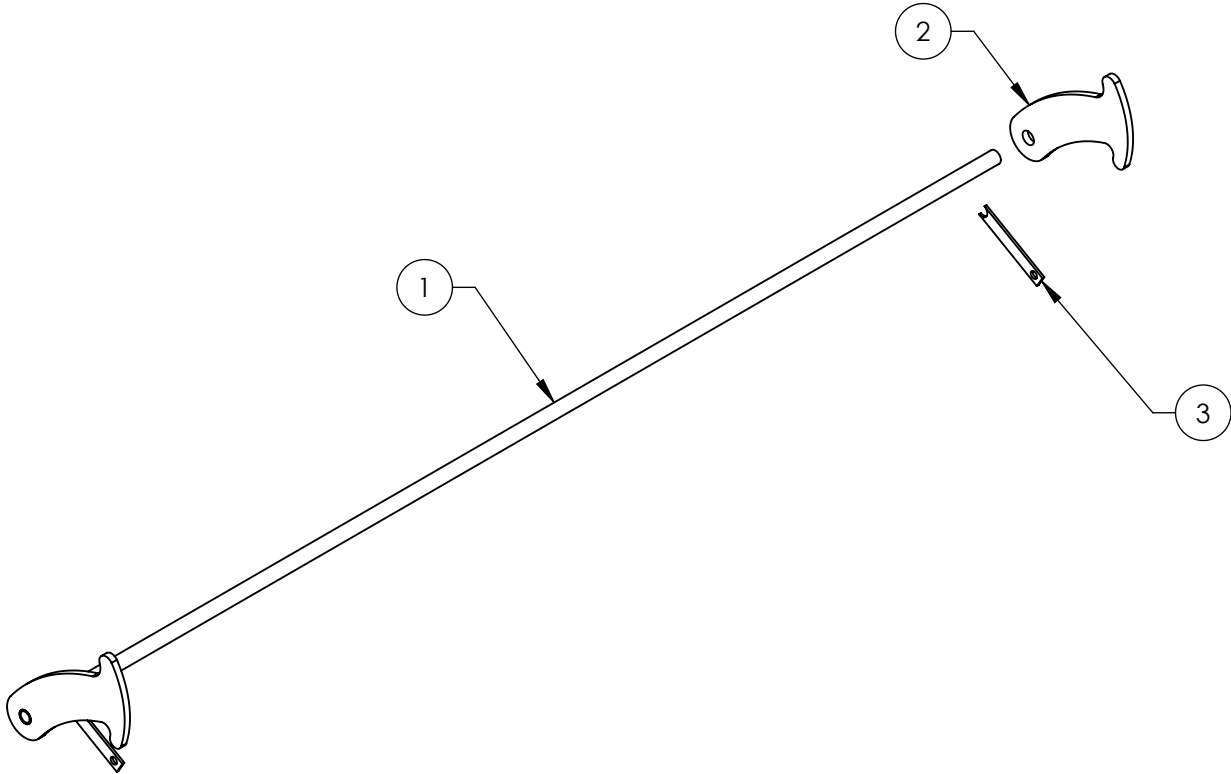
NEXT ASSEMBLY
5245235
5245237
5245239

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	12/09/2010	AC	00426
B	5736351 DISTANCE WAS 43 NOW 25, ADDED 5735378, REMOVED (1) 5735028, UPDATED BOM REVISION	08/12/2011	TM	00475
C	WAS 25 NOW 39, UPDATED BOM REVISIONS	02/08/2016	TM	00706

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5736353	PLT-6 SERIES POST BASE PLATE	1	A
2	5700274	PLT-6 SERIES POST RH	1	C
3	5701354	PLT-6 SERIES POST MID SUPPORT	1	B
4	5700257	PLT-6 SERIES POST C-CHANNEL	1	B
5	5700258	PLT-6 SERIES UPRIGHT REAR SUPPORT	1	A
6	5735330	PLT-6 SERIES UPRIGHT REAR SUPPORT	1	A
7	5736368	PLT-6 SERIES POST REAR SUPPORT PLATE	1	A
8	5736352	PLT-6 SERIES POST CYLINDER MOUNT LONG	1	A
9	5736351	PLT-6 SERIES POST CYLINDER MOUNT SHORT	1	A
10	5735326	PLT-6 SERIES POST SUPPORT	1	A
11	5735325	PLT-6 SERIES BOTTOM ARM MOUNT SUPPORT LONG	1	A
12	5735324	PLT-6 SERIES BOTTOM ARM MOUNT SUPPORT SHORT	1	A
13	5736349	PLT-6 SERIES BOTTOM ARM MOUNT	2	A
14	5731223	PLT-6 SERIES TOP POST GUSSET	1	A
15	5735028	PIN STOP	1	B
16	5735378	PLT-6 POST CYLINDER MOUNT GUSSET	1	B

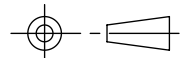
DO NOT SCALE DRAWING		NAME	DATE	 BendPak. MOVING AUTOMATIC BRIDGE SOLUTIONS 1645 LEMONWOOD DR. SANTA PAULA, CA 93060			
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra μm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	AC			11/18/2010	
		CHECKED	CA			06/27/2016	
Y		THIRD ANGLE PROJECTION			TITLE: PLT-6 SERIES POST WELDMENT RH		
							
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			SIZE	DWG. NO.	REV
					A	5600545	C
					SCALE: 1:15		SHEET 1 OF 3

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
B	WAS 2025 NOW 2015, WAS 8 NOW 70, 5731227 WELDED ON ONE SIDE	08/26/2011	TM	00474
C	UPDATED BOM REVISIONS	02/28/2012	MT	00503
D	REPLACED 5701348 WITH 5701167	04/05/2016	TS	00706



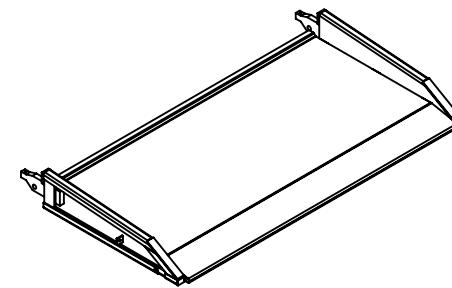
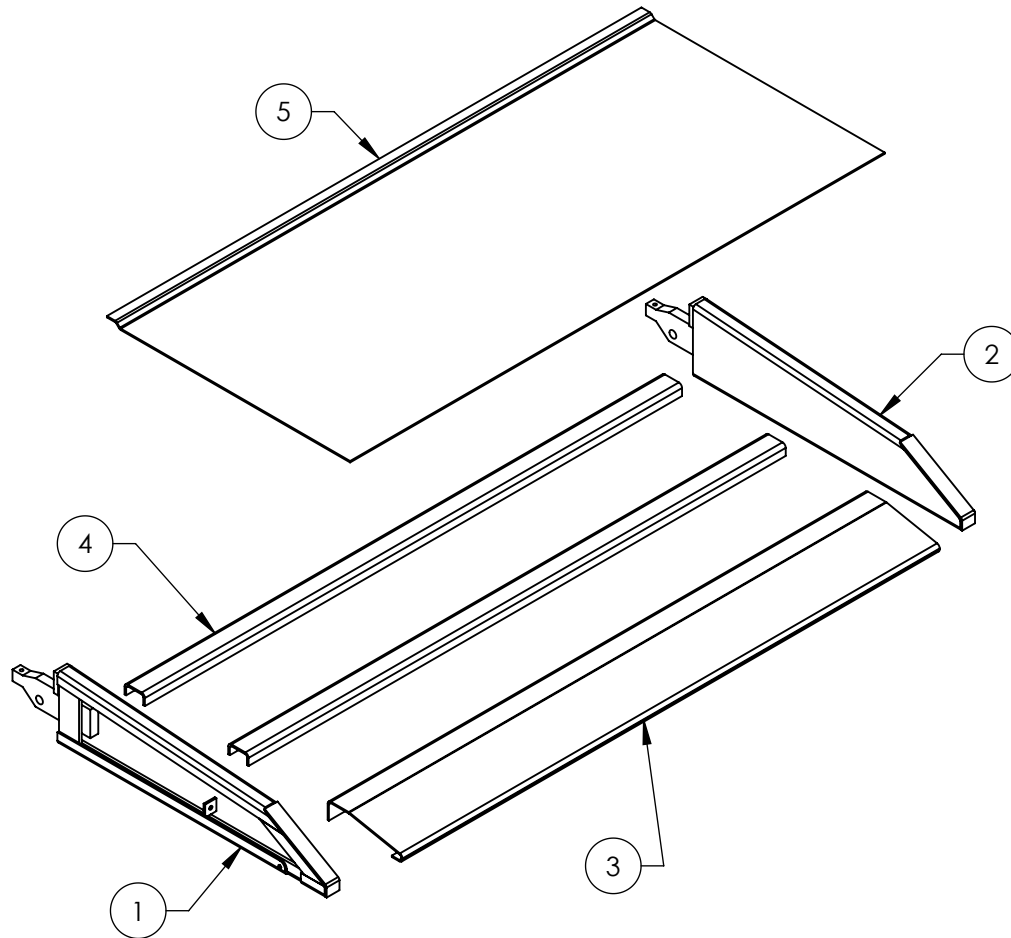
- NOTE: UNLESS OTHERWISE SPECIFIED.**
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
 - REMOVE ALL WELD SPLATTER
 - DIMENSIONS SHOWN ARE AFTER PAINTING
 - PAINT BENDPAK BLUE

ITEM NO	PART NUMBER	DESCRIPTION			QTY	REV
1	5755213	PLT-6 SERIES SAFETY BAR			1	B
2	5731227	PLT-6 SERIES SAFETY LATCH			2	A
3	5701167	PLT-6 SERIES SAFETY BAR ARM			2	A

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. PROVIDING AUTOMATIC BRACKETS 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	AC	
		CHECKED	DB	06/27/2016
		THIRD ANGLE PROJECTION		TITLE: PLT-6S SERIES SAFETY WELDMENT
				
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.	REV
		A	5600554	D
SCALE: 1:12			SHEET 1 OF 2	

NEXT ASSEMBLY
5245235
5245236

REVISION				
REV.	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	12/15/2010	AC	00426
B	UPDATED BOM REVISIONS	09/08/2011	TM	00475

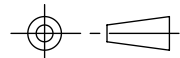


ISOMETRIC VIEW
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DO NOT SCALE

NOTE: UNLESS OTHERWISE SPECIFIED.

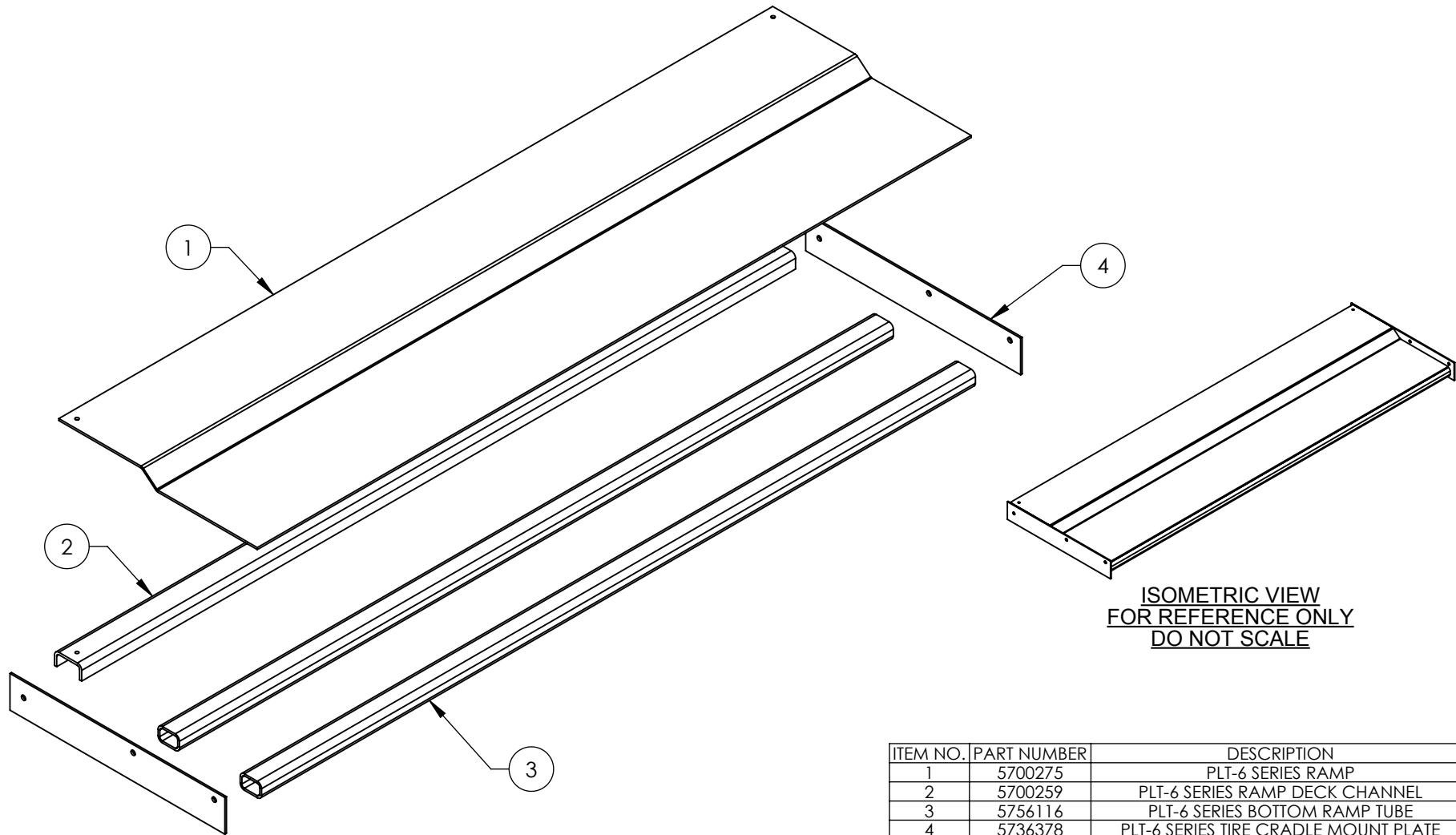
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. PAINT BENDPAK BLUE
4. APPLY #30 GRIT ALUMINUM OXIDE WHEN PAINTING TO TOP ONLY AFTER WELDING

ITEM NO.	PART NUMBER	DESCRIPTION		QTY.	REV
1	5620462	PLT-6 SERIES DRIVE UP RAMP EXTENSION ARM WELDMENT LH		1	B
2	5620463	PLT-6 SERIES DRIVE UP RAMP EXTENSION ARM WELDMENT RH		1	B
3	5620459	PLT-6S SERIES DRIVE UP RAMP WELDMENT		1	A
4	5700270	PLT-6S SERIES DRIVE UP RAMP DECK CHANNEL		2	A
5	5701343	PLT-6 SERIES DRIVE UP RAMP DECK PLATE		1	A

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED MATERIAL: -- SIZE: --		DRAWN	AC		
		CHECKED			
		THIRD ANGLE PROJECTION			TITLE: PLT-6S SERIES DRIVE UP RAMP
					
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			SIZE DWG. NO.	REV	
			A 5600567	B	
			SCALE: 1:20	SHEET 1 OF 2	

NEXT ASSEMBLY
5245235
5245236

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	11/18/2010	AC	00426
A-001	ADDED NOTE # 4	03/26/2015	MR	00706

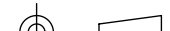


NOTE: UNLESS OTHERWISE SPECIFIED.

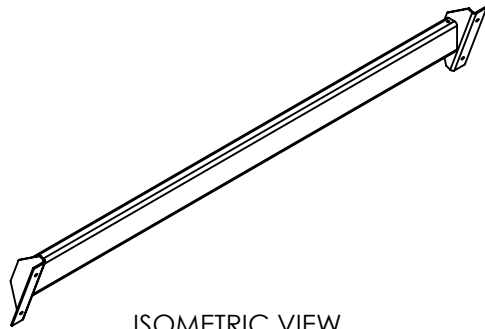
1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. PAINT BENDPAK BLUE
4. APPLY #30 GRIT ALUMINUM OXIDE WHEN PAINTING TO TOP ONLY AFTER WELDING

NEXT ASSEMBLY
5245235
5245236

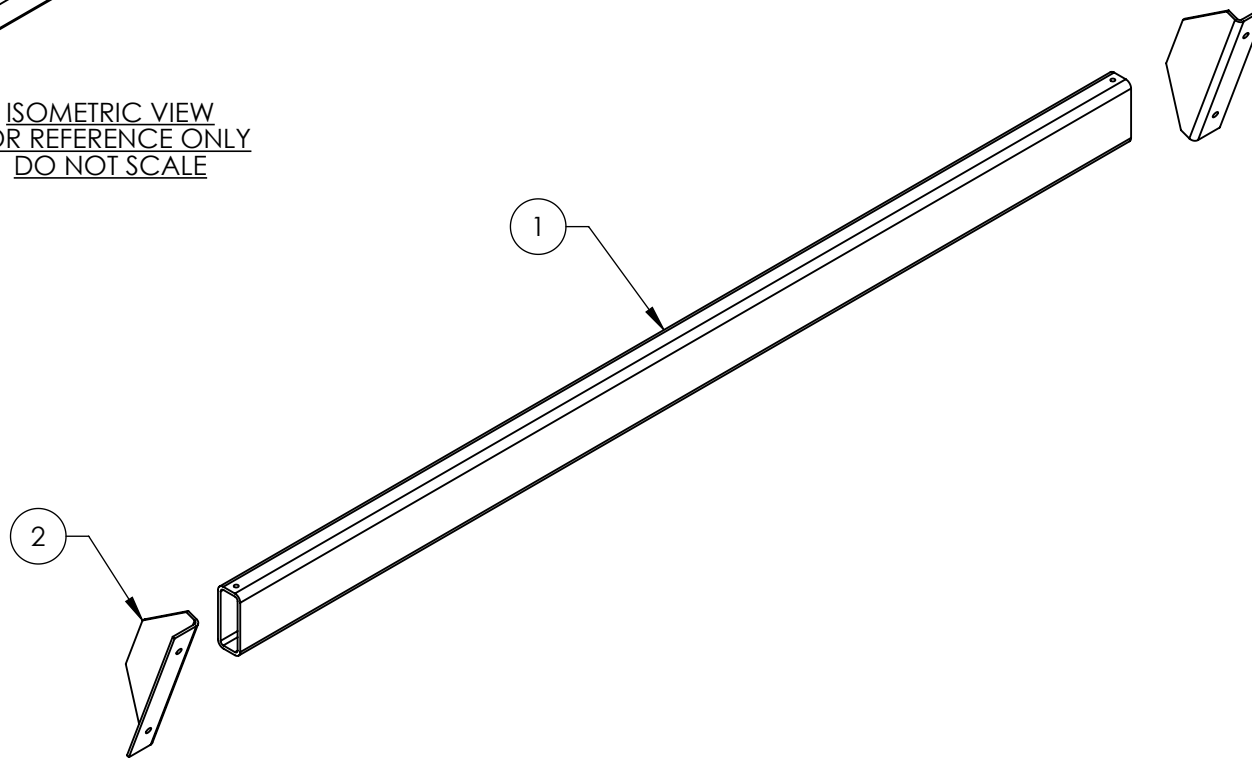
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5700275	PLT-6 SERIES RAMP	1	A
2	5700259	PLT-6 SERIES RAMP DECK CHANNEL	1	B
3	5756116	PLT-6 SERIES BOTTOM RAMP TUBE	2	A
4	5736378	PLT-6 SERIES TIRE CRADLE MOUNT PLATE	2	A

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. PROVIDING AUTOMOTIVE SERVICE SOLUTIONS 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
		DRAWN	AC			11/17/2010
		CHECKED	DB			06/27/2016
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2°		THIRD ANGLE PROJECTION			TITLE: PLT-6S SERIES RAMP WELDMENT	
						
		SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		
				A 5600571 A		
		SCALE: 1:12			SHEET 1 OF 2	

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	12/08/2010	TM	00426
B	UPDATED BOM REVISION	05/08/2012	MT	00518

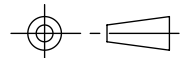


ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



NOTE: UNLESS OTHERWISE SPECIFIED.

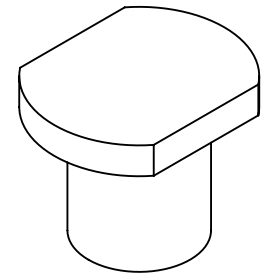
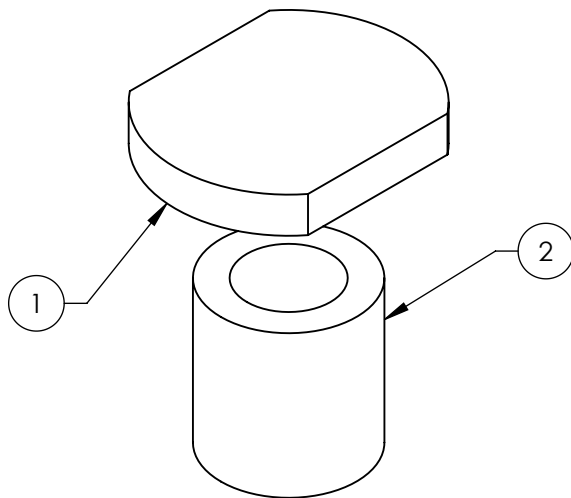
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE

ITEM NO	PART NUMBER	DESCRIPTION			QTY	REV	
1	5756117	PLT-6 SERIES TIRE STOP BAR			1	B	
2	5701353	PLT-6 SERIES TIRE BAR END PLATE			2	A	
DO NOT SCALE DRAWING			NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED MATERIAL: -- SIZE: --		DRAWN	TM	12/08/2010			
		CHECKED	TM	12/29/2010			
		THIRD ANGLE PROJECTION			TITLE: PLT-6S SERIES TIRE STOP BAR WELDMENT		
							
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			SIZE DWG. NO.		REV
					A 5600572 B		
					SCALE: 1:12 SHEET 1 OF 2		

NEXT ASSEMBLY
5245235
5245236

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

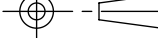
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	11/18/2010	TM	00426
B	UPDATED BOM REVISION AND TITLE	09/08/2011	TM	00475



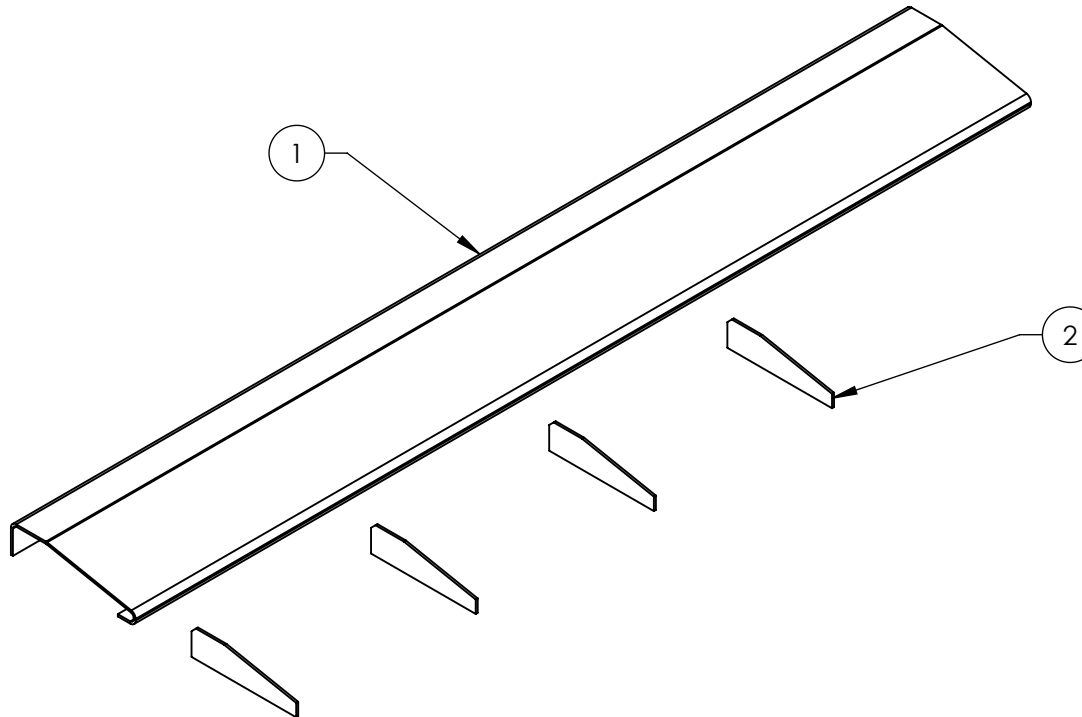
**ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE**

- NOTE: UNLESS OTHERWISE SPECIFIED.**
- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
 - REMOVE ALL WELD SPLATTER
 - THREADS MUST BE FREE OF WELD
 - DIMENSIONS SHOWN ARE AFTER PLATING/PAINTING
 - PAINT BENDPAK BLACK

NEXT ASSEMBLY
5245235
5245236
5245237
5245238
5245239
5245240

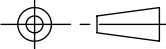
ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5736382	PLT-6 SERIES CYLINDER ROD END CONNECTOR PLATE		1	A
2	5746216	PLT-6 SERIES ROD END CONNECTOR TUBE		1	A
DO NOT SCALE DRAWING		NAME	DATE		 BendPak. 1645 LEMONWOOD DR. POWERING AUTOMOTIVE SERVICE SOLUTIONS SANTA PAULA, CA 93060
DIMENSIONS ARE IN MM TOLERANCES:		DRAWN	TM	11/18/2010	
0. = ±1.5 0.0 = ±0.5		CHECKED			
ANGULAR: 0. = ±2°		THIRD ANGLE PROJECTION		TITLE: PLT-6 SERIES Ø2.75 CYLINDER ROD END CONNECTOR	
SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED				SIZE: DWG. NO. 5600573 REV B	
MATERIAL:		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SCALE: 2:3	
SIZE:				SHEET 1 OF 2	

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	12/08/2010	TM	00426

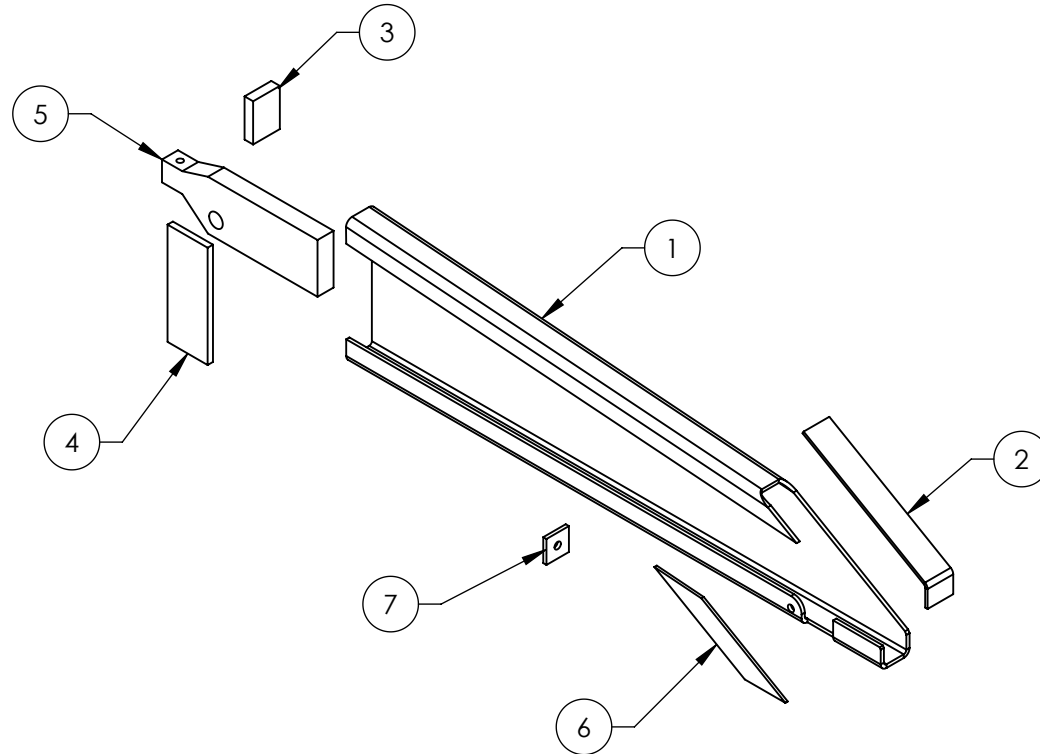
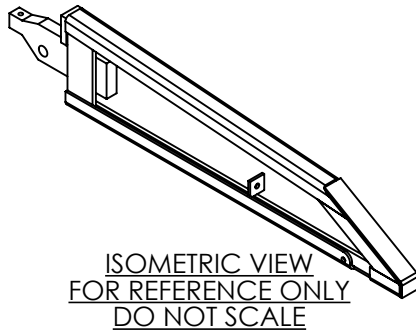


NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK BLUE

ITEM NO	PART NUMBER	DESCRIPTION			QTY	REV
1	5700260	PLT-6 SERIES DRIVE UP RAMP			1	A
2	5731224	PLT-6 SERIES DRIVE UP RAMP GUSSET			4	A
DO NOT SCALE DRAWING		NAME	DATE	1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5		DRAWN	AC 12/08/2010			
ANGULAR: 0. = ±2°		CHECKED	TM 12/29/2010			
SURFACE FINISH 1.6 ISO Ra μm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION		TITLE: PLT-6S SERIES DRIVE UP RAMP WELDMENT		
MATERIAL: --						
SIZE: --		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.	REV
Y				A	5620459	A
				SCALE: 1:12		SHEET 1 OF 2

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	12/08/2010	TM	00426
B	WAS 20 NOW 32, UPDATED BOM REVISIONS	09/08/2011	TM	00475



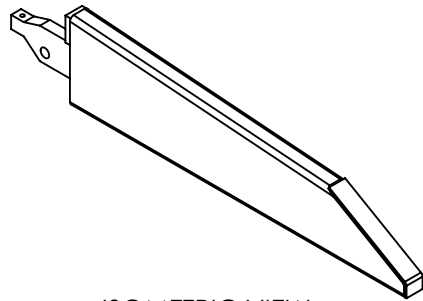
NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE

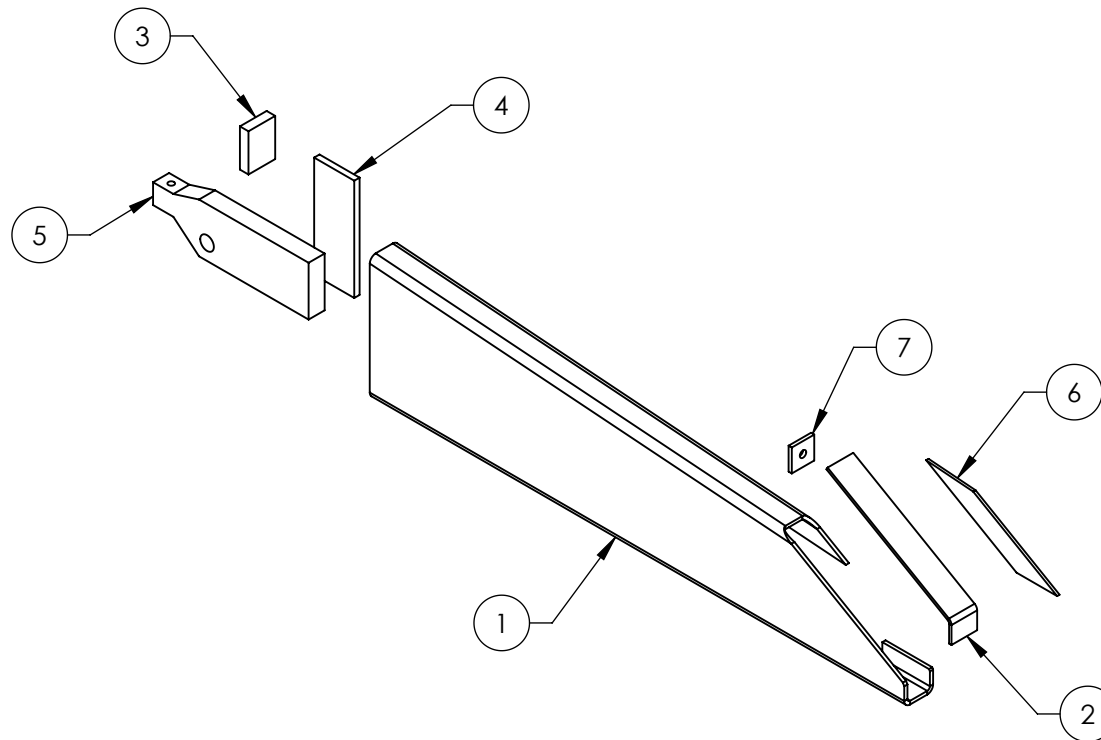
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5700276	PLT-6 SERIES DRIVE UP RAMP ARM LH	1	B
2	5700261	PLT-6 SERIES DRIVE UP RAMP TUBE CLOSEOUT	1	A
3	5736381	PLT-6 SERIES BOTTOM REAR EXTENSION CLOSEOUT	1	B
4	5735323	PLT-6 SERIES EXTENSION END TIE BAR	1	A
5	5736379	PLT-6 SERIES DRIVE UP RAMP ARM	1	B
6	5736371	PLT-6 SERIES DRIVE UP RAMP SIDE BAR	1	A
7	5736376	PLT-6 SERIES SAFETY CABLE STANDOFF	1	A

DO NOT SCALE DRAWING		NAME	DATE
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED MATERIAL: --		DRAWN AC	12/08/2010
NEXT ASSEMBLY 5600567 5600568 5600569		CHECKED	
SIZE: --		THIRD ANGLE PROJECTION	
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.	
		BendPak 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
		TITLE: PLT-6 SERIES DRIVE UP RAMP EXTENSION ARM WELDMENT LH	
		SIZE DWG. NO.	REV
		A 5620462	B
		SCALE: 1:10	
		SHEET 1 OF 2	

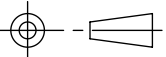
REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
A	PRODUCTION RELEASE	12/08/2010	TM	00426
B	WAS 20 NOW 32, UPDATED BOM REVISIONS	09/08/2011	TM	00475



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5700277	PLT-6 SERIES DRIVE UP RAMP ARM RH	1	B
2	5700261	PLT-6 SERIES DRIVE UP RAMP TUBE CLOSEOUT	1	A
3	5736381	PLT-6 SERIES BOTTOM REAR EXTENSION CLOSEOUT	1	B
4	5735323	PLT-6 SERIES EXTENSION END TIE BAR	1	A
5	5736379	PLT-6 SERIES DRIVE UP RAMP ARM	1	B
6	5736371	PLT-6 SERIES DRIVE UP RAMP SIDE BAR	1	A
7	5736376	PLT-6 SERIES SAFETY CABLE STANDOFF	1	A

DO NOT SCALE DRAWING		NAME		DATE		1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra μm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	AC	12/08/2010		TITLE: PLT-6 SERIES DRIVE UP RAMP EXTENSION ARM WELDMENT RH		
		CHECKED						
MATERIAL: -- SIZE: --		THIRD ANGLE PROJECTION 						SIZE DWG. NO.
						A 5620463		B
		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.				SCALE: 1:10		SHEET 1 OF 2

NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE

PART SPECIFICATION FORM

BENDPAK Number:	5900222
MRP Description:	PLT-6 SERIES INSTALLATION MANUAL
Date:	05/01/2012
ECO :	00518

1. Engineering Specification

Application:

INSTALLATION MANUAL

Detailed Description:

WARNING

**IMPORTANT SAFETY INSTRUCTIONS
SAVE THESE INSTRUCTIONS**
Please read the entire contents of this manual prior to installation and operation. By proceeding you agree that you fully understand and comprehend the full contents of this manual. Forward this manual to all operators. Failure to operate this equipment as directed may cause injury or death.

MAN PIV A 1003112
PIN 18K0003

INSTALLATION AND OPERATION MANUAL 6,000 POUND CAPACITY DOUBLE STACKER TILT PARKING LIFT

MODELS:
PLT-6N
PLT-6NX
PLT-6S
PLT-6SX
PLT-6W
PLT-6WX



RECEIVING

When this equipment is shipped, title passes to the purchaser upon receipt from the carrier. Consequently, claims for the material damaged in shipment must be made by the purchaser against the transportation company at the time shipment is received.

BE SAFE

Your new lift was designed and built with safety in mind. However, your overall safety can be increased by proper training and thoughtful operation on the part of the operator. DO NOT operate or repair this equipment without reading this manual and the important safety instructions shown inside. Keep this manual near the machine at all times. Make sure that all users read and understand this manual prior to use.



1645 Lemonwood Dr.
Santa Paula, CA. 93060, USA
Toll Free 1-800-253-2363
Tel: 1-805-933-9970
Fax: 1-805-933-9160
www.bendpak.com

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			